

UTILIZATION OF NANOMATERIALS TO DEVELOP ANALYTICAL METHODS OF PROHIBITED SUBSTANCE IN SKINCARE PRODUCTS



A Thesis Submitted in Partial Fulfillment of the Requirements

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	prohibited substance in skincare products				
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Recently, there has been a growing concern regarding the potential presence of prohibited substances in skincare products, especially preservatives, and mercury. Mercury is a toxic metal that can accumulate and be absorbed into the bloodstream. Preservatives are substances that are added to prevent microorganisms and prolong the shelf-life of the products. However, extended use of skin care products containing mercury and preservatives can have harmful side effects on the skin and internal organs. The usage of mercury and preservatives in skincare products is legally restricted in numerous countries owing to their damaging effects. There are various traditional methods employed for mercury and preservative detection, such as atomic absorption spectrophotometry (AAS), inductively coupled plasma optical emission spectroscopy (ICP-OES), inductively coupled plasma mass spectrometry (ICP-MS), and high-performance liquid chromatography (HPLC). However, despite their high accuracy and reliability, these techniques require costly equipment, skilled professionals, and complex sample preparation. Therefore, this study aimed to develop a fast, affordable, simple, and efficient approach to analyzing mercury and preservatives in skincare samples by using nanomaterials as key substances in the analysis reactions, followed by fluorometric detection. This work was divided into two sections.

First, determining mercury in skincare products using carbon dots (CDs) as a reagent combined with a sequential injection analysis (SIA) and spectrofluorometric detection was proposed. The fluorescence intensity of CDs is significantly decreased due to mercury ions. The CDs have been successfully synthesized using the microwave-assisted method. The properties of the CDs were characterized by transmission electron microscopy (TEM), X-ray diffractometry (XRD), X-ray photoelectron spectroscopy (XPS), Fourier-transform infrared spectroscopy (FT-IR),

UV-vis spectrometry, and spectrofluorometry. This proposed method showed a linear range from 0.5 to 600 ppm with a detection limit of 0.1 ppm and an acceptable percentage recovery. The relative standard deviation was 1.53% (n = 12) with a 20-sample per hour sample throughput. By comparison with ICP-MS, the accuracy of our approach was validated, and the results between the two methods are not significantly different. This work was the first time to present the use of CDs to determine mercury ions in skincare samples using the SIA method with an easy, automatic, and cost-effective detection.

Next, the fluorometric detection of preservatives in skincare products using Ni-MnFe-layered double hydroxides (Ni-MnFe-LDHs) as peroxidase-like mimicking was developed. 4-Hydroxybenzoic acid (PHBA) and benzoic acid were studied as preservative model targets. In the presence of preservatives, Ni-MnFe-LDHs can catalyze the oxidation of H₂O₂. The generated hydroxy radical ('OH) was then consumed by PHBA or benzoic acid to form phenoxy radical, leading to less of 'OH to catalyze *o*-phenylenediamine (OPD) into the yellow-fluorescent product of 2, 3-diamino phenazine (DAP). The yellow fluorescence signal of DAP significantly decreased, corresponding to the concentration of preservatives in skincare products. A smartphone captured the color of the solution under a UV-controlled lightbox within 20 minutes. Under the optimum conditions, this developed method showed a linear range of 0.008-1.0 and 0.008-1.0 mM for PHBA and benzoic acid, with a limit of detection of 0.0072 and 0.0042 mM for PHBA and benzoic acid, respectively. Our proposed method was validated with the HPLC-DAD and showed an acceptable percentage recovery.

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Kanokwan SAKUNRUNGRIT

TABLE OF CONTENTS

Pa	age
ABSTRACT)
ACKNOWLEDGEMENTSF	=
TABLE OF CONTENTS	Ĵ
LIST OF TABLES	J
LIST OF FIGURES	<
CHAPTER 1 INTRODUCTION	1
1.1 Statements and significance of the problem1	1
1.2 Objectives of research	2
1.3 Scope of research	2
1.4 Definition	1
CHAPTER 2 REVIEW OF RELATED LITERATURE	5
2.1 Determination of mercury	5
2.1.1 Mercury in skincare products5	5
2.1.2 Conventional method for mercury determination	5
2.1.3 Spectroscopy for mercury determination	5
2.1.4 Nanomaterials for mercury determination7	7
2.1.5 Sequential injection analysis for mercury determination	С
2.2 Determination of preservatives11	1
2.2.1 Preservatives in skincare products11	1
2.2.2 Analytical methods for preservatives determination	2
2.2.3 Enzyme mimicking nanomaterials13	3

CHAPTER 3 RESEARCH METHODOLOGY	16
3.1 Research methodology	16
3.2 Material and instruments	16
3.3 Determination of mercury	17
3.3.1 Synthesis of CDs	17
3.3.2 Characterization of CDs	18
3.3.3 SIA procedure	18
3.3.4 Sample analysis	20
3.3.5 Method validation	20
3.4 Determination of preservatives	20
3.4.1 Synthesis of Ni-MnFe-LDHs	20
3.4.2 Characterization of Ni-MnFe-LDHs	21
3.4.3 Fluorometric procedure for determination of preservatives	21
3.4.4 Enzyme kinetic study	22
3.4.5 Sample analysis	23
3.4.6 Method validation	23
CHAPTER 4 RESULTS AND DISCUSSION	24
4.1 Determination of mercury	24
4.1.1 Characterization of CDs	24
4.1.2 Determination of mercury using the batch method	29
4.1.3 Optimization of physical parameters of the SIA system	33
4.1.4 Interference study	34
4.1.5 Analytical performance	36
4.1.6 Sample analysis	

4.1.7 Method validation	
4.2 Determination of preservatives	40
4.2.1 Characterization of Ni-MnFe-LDHs	40
4.2.2 Proposed mechanism	40
4.2.3 Steady-state kinetic study	43
4.2.4 Optimization study	45
4.2.4.1 Chemical parameters	45
4.2.4.2 Physical parameters	47
4.2.5 Interference study	47
4.2.6 Analytical performance	49
4.2.7 Sample analysis	51
4.2.8 Method validation	53
CHAPTER 5 CONCLUSION	54
CHAPTER 6 INDEX	56
6.1 Output: presentation	56
6.2 Output: publication	60
REFERENCES.	72
VITA	83

I

LIST OF TABLES

	Page
Table 1 Various nanomaterials for mercury analysis	7
Table 2 The utilization of CDs as mercury sensors of previous works	9
Table 3 Determination of Hg ²⁺ in a various samples by SIA system	10
Table 4 Determination of preservatives by HPLC	12
Table 5 Determine of preservatives by using UV-visible spectrophotometry of previous works	13
Table 6 Sequential injection procedure in this work	19
Table 7 Sample analysis and percentage recovery results from proposed method comparison with ICP-MS (n.d. = not detectable)	39
Table 8 Comparison of the Michaelis–Menten parameter of natural peroxidase and	b
Ni-MnFe-LDHs using OPD substrate	44
Table 9 Tolerance concentrations of the tested compounds	48
Table 10 Intra-day and inter-day precision of this proposed method	50
Table 11 Real sample analysis and percentage of recovery results of PHBA analysis	S
(n.d. = not detectable)	51
Table 12 Real sample analysis and percentage of recovery results of benzoic acid	
analysis (n.d. = not detectable)	52
Table 13 The determination of benzoic acid in real sample results comparison wit	h
standard HPLC method	53

LIST OF FIGURES

	Page
Figure 1 SIA manifold in this work	.18
Figure 2 Fluorometric procedure for determination of preservative in this work	.22
Figure 3 TEM image of CDs and inset picture shows size distribution of CDs	.25
Figure 4 XRD patterns of CDs	.25
Figure 5 FT-IR spectra of CDs and Hg-CDs	.26
Figure 6 UV-vis spectrum (A.) and fluorescence emission spectra (B.) of the CDs	.27
Figure 7 XPS spectra of CDs	.28
Figure 8 XPS spectra of Hg-CDs	.28
Figure 9 Untreated CDs and the products after reacting with Hg ²⁺	.30
Figure 10 CDs solution with adding of Hg ²⁺ at various concentrations under the UV light	.30
Figure 11 Fluorescence emission spectra of the CDs solution with adding of Hg^{2+} at	
various concentrations and inset picture shows obtained linear calibration curve	.31
Figure 12 Effect of pH on fluorescence intensity of CDs	.32
Figure 13 Sensitivity obtained from calibration curves at various sample volumes	.33
Figure 14 Sensitivity obtained from calibration curves at various reagent volumes	.33
Figure 15 Sensitivity obtained from calibration curves at various flow rates	.34
Figure 16 CDs solution before and after adding of other metal ions	.34
Figure 17 Fluorescence emission spectra of CDs solution before and after adding of other metal ions	f .35
Figure 18 Signal profile of the effect of interfering metal ions	.35
Figure 19 Bar chart of fluorescence signal ratio of metal ions (I_s) and CDs (I_o)	.36

Figure 20 Signal profile obtained from the proposed SIA system
Figure 21 Calibration curve obtained under the optimum condition
Figure 22 Proposed mechanism for determination of preservative in this work40
Figure 23 Proposed mechanism of PHBA (A.) and benzoic acid (B.)
Figure 24 Fluorescence spectra of catalytic reaction using Ni-MnFe-LDHs and OPD substrate of PHBA (A.) and benzoic acid (B.)
Figure 25 Kinetic study of Ni-MnFe-LDHs by optimization of Ni-MnFe-LDHs
concentration (A.) and observing OPD substrate concentration (B.)43
Figure 26 Optimization of concentration of Ni-MnFe-LDHs (A.), H_2O_2 (B.), and OPD (C.)
45
Figure 27 Optimization of pH system
Figure 28 Optimization of shutter speed (A.) and ISO (B.)
Figure 29 Bar chart of interferences study of PHBA (A.) and benzoic acid (B.)
Figure 30 Calibration curve of PHBA (A.) and benzoic acid (B.) under the optimum

CHAPTER 1

INTRODUCTION

1.1 Statements and significance of the problem

In recent years, the safety of skincare products has raised greater concern. It is important to be aware of some prohibited substances in these products, especially mercury and preservatives. Mercury is a highly hazardous metal that can be found in several skin-condition treatments intentionally or by mistakenly. Because mercury can accumulate in the skin when used frequently for a prolonged period, it may damage the skin and internal organs [1-3]. Preservatives are substances added to skincare products with the aim of maintaining quality and extending shelf life. Benzoic acid is the antimicrobial preservatives that are commonly found in skincare products. In addition, 4-hydroxybenzoic acid (PHBA) is also the preservative prohibited for use in certain types of cosmetics such as sunscreens [4-6]. Long-term use of these preservatives can exert harmful effects on the skin and internal organs [4, 7-9]. Accordingly, both mercury and preservatives have legislation that is restricted from use in skincare products in many countries.

The quantity of these prohibited substances in skincare products has been an increasing concern. Hence, sensitive, and accurate approaches are necessary. Several conventional techniques have been employed, including inductively coupled plasma-mass spectrometry (ICP-MS) for mercury analysis [10] and high-performance liquid chromatography (HPLC) for preservatives analysis [11-13]. Despite the high reliability and accuracy of these approaches, expensive equipment, long-time analysis and large amount of chemical reagents are still required.

This work reports method development of the simple, rapid, and cost effective for mercury and preservatives determination in skincare samples. Nanomaterials are employed as essential components in the analysis reactions. First, a spectrofluorometric method coupled with a sequential injection analysis (SIA) system was used to analyze mercury utilizing carbon dots (CDs) as a reagent. This proposed method was based on the measurement of the fluorescence of CDs, which was correspondingly quenched after the addition of mercury. Fast and simple microwaveassisted method was used for the preparation of CDs. General compounds, citric acid and urea were used as precursors. Next, Ni-MnFe-layered double hydroxides (Ni-MnFe-LDHs) were employed as peroxidase-like mimicking for fluorometric preservative detection, with benzoic acid and PHBA serving as model analytes. The experiment was performed on a 96-well plate. The Ni-MnFe-LDHs catalyze the oxidation of H_2O_2 to produce 'OH, which subsequently reacts with both PHBA and benzoic acid to create phenoxy radicals. The remaining 'OH interacts with the OPD substrate, dramatically decreasing the yellow fluorescence signal from the DAP. The fluorescent signal was later captured using a smartphone under a UV-controlled lightbox to detect preservatives within 20 minutes quantitatively.

1.2 Objectives of research

- 1.2.1 To develop the mercury determination using SIA system and CDs as a reagent
- 1.2.2 To develop the preservatives determination using Ni-MnFe-LDHs as peroxidase-like mimicking with OPD fluorescent substrate
- 1.2.3 To apply the developed methods to skincare samples and compare the sample analysis results with reference methods

1.3 Scope of research

- 1.3.1 Determination of mercury
 - 1.3.1.1 Synthesis of CDs
 - 1.3.1.2 Characterization of CDs
 - The structures and morphologies; x-ray photo electron spectroscopy (XPS) and transmission electron microscopy (TEM)
 - Crystalline identification; x-ray diffractometer (XRD)

- The functional group on the surface; Fourier-transform infrared spectroscopy (FT-IR)
- UV-visible absorption spectra and fluorescence spectra; UV-Vis spectrophotometry and spectrofluorometry
- 1.3.1.3 Utilization of the synthesized CDs as a reagent for mercury analysis

using SIA system

- Physical optimization study; sample volume, reagent volume and flow rate
- Interference study
- Analytical performance and method validation
- Sample analysis
- 1.3.2 Determination of preservatives
 - 1.3.2.1 Synthesis of Ni-MnFe-LDHs
 - 1.3.2.2 Characterization of Ni-MnFe-LDHs
 - Particle analysis; zeta potential analysis
 - The structures and morphologies; x-ray photo electron
 - spectroscopy (XPS), transmission electron microscopy (TEM),
 - and field emission scanning electron microscope coupled with
 - energy-dispersive spectrometer (FESEM-EDS)
 - Crystalline identification; x-ray diffractometer (XRD)
 - The functional group on the surface; Fourier-transform infrared spectroscopy (FT-IR)
 - UV-visible absorption spectra and fluorescence spectra; UV-Vis spectrophotometry and spectrofluorometry
 - 1.3.2.3 Proposed mechanism
 - 1.3.2.4 Utilization of the synthesized Ni-MnFe-LDHs as an enzyme mimic for preservatives analysis
 - Physical optimization study; concentration of reagent (including Ni-MnFe-LDHs, H₂O₂, and OPD substrate), and pH system

- Chemical optimization study; camera mode (including shutter speed, and ISO)
- Interference study
- Analytical performance and method validation
- Sample analysis

1.4 Definition

1.4.1 Nanomaterials are materials with at least one dimension that is 100 nm or smaller, or particles that are between 1 and 100 nm in size [14].

1.4.2 Carbon dots (CDs) are zero-dimension carbon-based nanomaterials with particle size less than 10 nm, which are composed of carbon, oxygen, hydrogen, and nitrogen, depending on the precursor [14]. This material exhibited good optical properties such as strong absorption, better light stability, and higher fluorescence properties [15].

1.4.3 Layered double hydroxides (LDHs) are two-dimension layered nanomaterials consist of anionic clays that contain brucite-like layers with hydrated interlayer anions species and cations that can be monometallic, two-metal, or three-metal in the body layer [16, 17].

1.4.4 Sequential injection analysis (SIA) is the flow-based technique which is automatically computer controlled and uses electrically multiple ports selection valve and syringe pump, which accurately delivered volumes of all the solution to detector [18].

CHAPTER 2

REVIEW OF RELATED LITERATURE

2.1 Determination of mercury

2.1.1 Mercury in skincare products

A particularly dangerous substance that can be found in skincare and cosmetic products is heavy metal, including lead, cadmium, nickel, arsenic and mercury [19]. Mercury is found in whitening products because it inhibits melanin formation [20, 21]. In addition, mercury can be added in skincare products from various sources such as contaminated raw materials (such as plants, herbals, and water), and production process[19]. Mercury is easily absorbed and accumulates within the skin, passes through the blood vessels and finally go into the internal organs [19] and exerts harmful side effects when uses repeatedly for a long duration of time. These findings can lead to damage in the brain, nervous system, and renal system [20]. Moreover, mercury has an impact on the body by reducing immune system response, inhibiting enzyme systems, and preventing the production of protein and DNA [20]. In addition, it leads to memory loss, tremors, insomnia, irritability, and trembling [21].

Due to the side effects of mercury, many countries have imposed restrictions on the quantity of mercury allowed in skincare and cosmetic products. For example, the permitted limit of mercury in skincare products in Thailand not higher than 1 ppm [22]. The U.S. FDA regulations legislated the maximum concentration of prohibited and restricted components in cosmetics is 1 mg Hg/L for all other cosmetics and 65 mg Hg/L for eye products [23].

2.1.2 Conventional method for mercury determination

Several conventional techniques have been employed to determine mercury ion (Hg²⁺), including titration [24], neutron activation analysis [25], cold vapor atomic absorption spectrometry [26], inductively coupled plasma mass spectrometry (ICP-MS), that are highly efficient analytical method for Hg²⁺

detection. Bussan D. *et. al.* (2015) [10] reported the mercury analysis in environmental solid samples. Their experiment pre-concentrated the mercury in the sample by amalgamation with gold and combusting the solid sample with direct mercury analyzer (DMA) to remove the matrix in sample. The detection was based on atomic absorption spectrophotometry (AAS) coupled to a sector field of ICP-MS. The limit of detection of this method was 0.37 pg. The percentage of relative standard deviation is less than 7 and the total analysis time was less than 8 min per sample.

2.1.3 Spectroscopy for mercury determination

Although the conventional ICP-MS method is highly accurate and precise, expensive instruments, highly skilled operators, and multistep sample preparation are still required. The spectrofluorometric method using organic ionophore/fluorophore reagent has been developed for a fast and highly sensitive sensor to detect Hg²⁺. Petdum *et. al.* (2018) [27] synthesized a colorimetric and fluorometric sensor based on [5]helicene linked to rhodamine 6G through a hydrazide moiety for Hg^{2+} detection. The ring-opened rhodamine 6G- Hg^{2+} complex acceptor received energy from [5]helicene donor, increasing the fluorescence intensity and changing the sensor's color from greenish-yellow to orange, which is easily observed with the naked eye. The detection limit of this sensor was 2.3 ppb. Rasheed et. al. (2019) [28] designed the fluorometric sensor for Hg²⁺ detection with rhodamine B and 2-amino-5-bromopyridine. The spirolactam ring of the sensor was opened via photo-induced electron transfer (PET) of xanthene to enhance the fluorescence signal, and color of the sensor changed to red. The detection limit of this sensor was 0.63 µM. Although these sensors performed well, their applications were limited to water or spiked samples, lacking complexity in the matrix.

2.1.4 Nanomaterials for mercury determination

Determination of mercury based on the mentioned ionophore/fluorophore sensors required a multistep synthesis, considerable product amount, and chemical toxicity. Furthermore, most of these sensors exhibit insolubility in aqueous systems, which is unfavorable for sample preparation and delivery in the flow system. Recently, nanomaterials have been developed to become a mercury sensor for rapid, selective, and sensitive determination. Various types of nanomaterials such as gold nanoparticle, silver nanoparticle, and sulfur nanodots were reported as show in Table 1. However, these nanomaterials required some toxic chemicals for synthesis, involved modification and treated processes before used. Among these nanomaterials, carbon-based nanomaterials such as carbon dots (CDs) are increasingly used in different fields, especially, used as metal sensors.

Type of nanomaterials	Synthesis procedure	Precursor	Modification reagent	Sample	Reference
Gold nanoparticle	One-pot citrate reduction method	Chloroauric acid	Rhodamine B and thiol ligand	Pond water and batteries	[29]
Silver nanoparticle	One-pot citrate reduction method	Jay Silver nitrate	Rhodamine B	Drinking water and whitening lotion	[30]
Sulfur nanodots	Top-down method	Sublimed sulfur powder	PEG-1000	Tap water	[31]

 Table 1 Various nanomaterials for mercury analysis

Carbon dots (CDs) are zero-dimension carbon-based nanomaterials, which are composed of carbon, oxygen, hydrogen, and nitrogen, depending on the precursors [14]. The synthesis process and precursors have an impact on the structure as well as the composition of the surface of CDs, resulting in their fluorescence emission properties. Chien *et. al.* (2019) reported that oxidation on sp² carbon of CDs enhanced the excitation electrons [32, 33]. Several previous works found that different amount of nitrogen affected to fluorescence emission properties of CDs [33, 34].

In addition, CDs are reported as a specific sensor for heavy metals, particularly mercury ion (Hg^{2+}) due to their unique physical and chemical properties, easy synthesis, biocompatibility, and low toxicity [35, 36]. The carboxyl groups of CDs can interact with Hg^{2+} and the electron of CDs is then transferred to Hg^{2+} , resulting in CDs aggregation and a decrease in the fluorescence emission intensity [37]. This effect is named "Quenching effect" [37]. Notably, CDs are selective to Hg^{2+} compared to other metal ions due to higher stability formation constants (log K_f) between carboxyl group of CDs and Hg^{2+} [37].



Table 2 shows previous research that demonstrated the utilization of CDs as mercury sensors. As mentioned above, this work reported the utilized of CDs as a reagent for mercury analysis in skincare products for the first time.

CDs precursor	Synthesis procedure	LOD	Sample	Reference	
Flour	Microwave assisted	0.5 nM	Lake water	[38]	
Urea and					
Ethylenediaminetetra	One-step pyrolysis	14 nM	Tap water	[39]	
acetic acid (EDTA)					
Citric acid and triethylamine	Hydrothermal	2.8 nM	Tap water	[40]	
Citric acid and melamine	Solid thermal method	0.44 µM	Breast milk	[41]	
Citrus lemon juice and ethylenediamine	Hydrothermal	5.3 nM	Tap water and packed water	[42]	
Citric acid and 2,2- dimethyl-1,3- propanediamine	Microwave assisted pyrolysis	7.63 nM	Tap water	[43]	
Eggshell membrane	Hydrothermal	2.6 µM	Tap water and lake water	[44]	
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Table 2 The utilization of CDs as mercury sensors of previous works

2.1.5 Sequential injection analysis for mercury determination

Sequential injection analysis (SIA) was developed from flow injection analysis (FIA) by J. Ruzicka and G. Marshall in 1990. This technique is based on the utilization of multi-port selection valve and high-precision syringe pump with computerized control. The zone of carrier, sample, standards, and reagent solution are precisely aspirated by this pump to a holding coil. The syringe pump then reversed the flow direction, leading to transport the product zone to the detector. The zone of solution in SIA system is operated in laminar profile. There is dilution and elongation in this laminar zone and the signal profile displays the typical asymmetric shape. [18, 45]

The SIA system offers many advantages over the FIA system such as reducing sample and reagent consumptions, minimizing the production of waste, suitable for hazardous reagents, short time analysis, and fully automatic operation. The SIA has been used in previous researches to determine the amount of Hg²⁺ in a variety of samples as shown in Table 3. [18, 45]

Sample	Detection	LOD	Sample throughput	Reference	
	method				
Certified fish,	Cold-vapor atomic	1220			
marine sediment,	absorption	0.34 ppb	30 h⁻¹	[46]	
and fish liver	spectroscopy				
Uripo	UV-vis	1 nnm	27 b ⁻¹	[47]	
Onne	spectrophotometry	тррп	2111		
Watar	Anodic stripping	0.22 ppb	Not reported	[48]	
water	voltammetry	υ.22 μμυ	Not reported	[40]	
Commercial					
creams, local	UV-vis	0.06.000	10 b^{-1}	[49]	
medicines, and	spectrophotometry	0.00 ppm	40 11		
water					

Table 3 Determination of Hg²⁺ in a various samples by SIA system

According to related literatures, herein, this work report the first time to establish an approach for measuring Hg²⁺ in skincare products using the spectrofluorometric method and the SIA system to handle the sample and reagent in microliters and accomplish the automatic operation. The CDs were employed as the specific reagent with highly sensitive and selective determination.

2.2 Determination of preservatives

2.2.1 Preservatives in skincare products

Preservatives are commonly added to food, skincare, and cosmetic products. Their purpose is to prevent the growth of microorganisms and oxidants, which helps to maintain the quality of the products and increase their shelf life [4, 5]. Typically, preservatives are usually classified according to their purpose in skincare products; antioxidant preservatives (including nitrites, nitrates, and sorbates), anti-enzymatic preservatives (including citric acid and erythorbic acid), and antimicrobial preservatives (including 4-hydroxybenzoic acid, benzoic acid, and paraben), which are frequently added in skincare products [6].

4-Hydroxybenzoic acid or PHBA, is a derivative of benzoic acid that contains a benzene ring with a hydroxyl group attached at C-4. This molecule is formed through the hydrolysis reaction of paraben or alkyl esters of PHBA [50]. PHBA is commonly used in both the cosmetic and pharmaceutical industries [51]. Regrettably, consistent usage of products containing PHBA can cause skin irritation, leading to redness or burning and harm to the eyes [6, 7]. Furthermore, PHBA might promote the development of breast cancer in humans [8] and indirectly affect the production of proteins in the liver, leading to hepatotoxicity [9]. Many countries worldwide have permitted the use of preservatives in products. For instance, both the U.S. Food and Drug Administration (FDA) (Annex VI) [52] and the EU Cosmetics Regulation (Annex V) [53] have regulations regarding the amount of benzoic acid in leave-on products, which should not exceed 0.5% (40 mM) as an acid. Also, the amount of PHBA and its methyl- and ethyl- esters, as well as their salts, should not exceed 0.4% (30 mM) for a single ester and 0.8% (60 mM) for a mixed esters.

2.2.2 Analytical methods for preservatives determination

Instrumental separation techniques have been employed to detect the preservatives, including capillary electrophoresis (CE) [54-56], gas chromatography (GC) [57-59], and high-performance liquid chromatography (HPLC). These techniques are typically used in various samples such as food, cosmetic, and pharmaceutical products as shown in Table 4. Although HPLC is accurate and high precision, expensive instruments, skilled operators, and sample preparation processes are still required.

Sample	Analysta		Precision	Total analysis	Poforonco	
Sample	Analyte LOD		(%RSD)	time ^a (min)	Reference	
	Benzoic acid,		585			
	sorbic acid,			30	[11]	
Food	dehydroacetic		0.7-8.4			
	acid					
	Parabens	5 ppm				
	РНВА	0.0263 ppm	1.4			
Dharmacoutical	Methylparaben	0.0257 ppm	1.5			
	Ethyl paraben	0.0252 ppm	0.5	25	[12]	
dosage form	Propylparaben	0.0259 ppm	0.5			
	Butylparaben	0.0259 ppm	0.6			
Cosmetics	Methylparaben	4 ppb		25	[13]	
	Ethyl paraben	3 ppb	1 1 1			
	Propylparaben	5 ppb	1-11	20		
	Butylparaben	2 ppb				

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^aIncluding sample preparation

The colorimetric method based on UV-visible spectrophotometry was applied for preservative detection with the potential to evaluate preservatives in cosmetics products as shown in Table 5. However, this method has some limitations, such as costly equipment, large number of reagents, and hazardous chemicals.

Table 5 Determine of preservatives by using UV-visible spectrophotometry ofprevious works

Sample	Analyte	Reagent	LOD	Precision (%RSD)	Reference
Pharmaceutical oral solution	Methyl paraben ($oldsymbol{\lambda}_{max}$ 442 nm)	o- aminobenzoic acid	0.0065 ppm	>1	[60]
Pharmaceutical and cosmetic products	Methyl paraben (λ _{max} 600 nm)	2,4- Dinitrophynel hydrazine	0.34 ppm	0.95	[61]

2.2.3 Enzyme mimicking nanomaterials

To overcome the limitations of the mentioned techniques (in section 2.2.2), peroxidase-mimicking nanomaterials have been utilized and proposed as an alternative for the natural enzyme, particularly horseradish peroxidase (HRP) such as carbon nanomaterials [62], metal oxide nanoparticles [63, 64], and metal complexes [65]. These nanomaterials are cost-effective preparation, biocompatible, and excellent stability [66].

Layered double hydroxides (LDHs) are two-dimensional nanomaterials and are defined as anionic clays that contain brucite-like layers with hydrated interlayer anions species and cations that can be monometallic, two-metal, or three-metal in the body layer [17, 67]. The general formula of LDHs is $[M_{1-x}^{2+}M_x^{3+}(OH)_2]^{x+}(A^{n-})_{x/n} \cdot mH_2O$, where M^{2+} and M^{3+} are divalent and trivalent cations in brucite-like layer and A^{n-} is interlayer anions [67]. The interlayer and

brucite-like layer of LDHs are bonded through a combination of hydrogen bonding and electrostatic forces [67].

LDHs have outstanding characteristics such as large surface area, nontoxicity, excellent stability, and high catalytic capacity [67]. The LDHshave been employed in many works as peroxidase mimics in a variety of fields, particularly colorimetric determination. For example, Zhan *et. al.* (2018) reported that NiFe-layered double hydroxide nanosheets (NiFe-LDHNS) that shows good peroxidase mimic activity for colorimetric determination of glucose and hydrogen peroxide (H_2O_2) in commercial beverage samples by detecting the dark blue product of an oxidized form of 3,3',5,5'-tetramethylbenzidine (TMB) substrate [68]. Kitayanan *et. al.* (2019) described the colorimetric determination of H_2O_2 with Fe^{III} layered double hydroxide nanosheets (Fe^{III} LDHNS) for catalyzing the oxidation reaction of TMB and 2,2'-azino-bis (3-ethylbenzthiazoline-6-sulphonic acid) (ABTS) and detecting the blue and green product that corresponds to the amount of H_2O_2 in local pharmaceutical samples [69].

In previous work, Ni-MnFe-LDHs combined with nitrogen-doped carbon dot (N-CDs/Ni-MnFe-LDHs) as a novel peroxidase-like antibody labels in an immunoassay for low-density lipoprotein detection was developed by Prakobkij *et. al.* [70]. In the presence of H₂O₂ and under optimum conditions, N-CDs/Ni-MnFe-LDHs catalyzed the oxidation of TMB to produce the intense blue product due to the peroxidase-like activity of the metals with high surface area and layered structure of Ni-MnFe-LDHs. Eventually, this proposed method presents the potential of the effective nanomaterial for peroxidase-like activity, which could find application in other reactions as well.

Herein, a fluorometric method for determining preservatives was developed using PHBA and benzoic acid as model analytes. The Ni-MnFe-LDHs was employed as superior peroxidase mimics with *o*-phenylenediamine (OPD) substrate for the first time. The experiment was conducted using 96-well microplates that were scaled down. Firstly, the oxidation reaction of H_2O_2 to generate 'OH was catalyzed by the Ni-MnFe-LDHs. In the absence of the analyte, the produced 'OH inducing *o*phenylenediamine (OPD) to form the fluorescent product of 2,3-diamino phenazine (DAP). High amount of DAP led to high intensity of yellow fluorescence. In the presence of analyte, PHBA or benzoic acid, the produced 'OH interacts with PHBA or benzoic acid and converts it into a phenoxy radical leading to a significantly decreased amount of DAP and led to low intensity of yellow fluorescence signal. The smartphone was then used to capture an image and imageJ was used for image processing. The concentration of preservative in sample was calculate via external calibration curve.



CHAPTER 3

RESEARCH METHODOLOGY

3.1 Research methodology

1) Interviewing and collecting relevant research

- 2) Examining an experiment
 - Investigation and development of the optimum conditions for mercury and preservatives determination
 - Application of mercury and preservatives determination in skincare products

3) Results summary and discussion

- 4) Writing thesis
- 5) Research presentation and publication

3.2 Material and instruments

Chemical	Manufacturing company	Grade	
Citric acid anhydrous 99.5%	Loba chemie, India	Analytical reagent grade	
Urea 99.5%	Loba chemie, India	Analytical reagent grade	
Mercury (II) acetate	Sigma-Aldrich, USA	Analytical reagent grade	
Sodium acetate	Sigma-Aldrich, USA	Analytical reagent grade	
Acetic acid	Carlo Erba (Germany)	Analytical reagent grade	
Sodium phosphate	Sigma-Aldrich, USA	Analytical reagent grade	
4-Hydroxybenzoic acid	Sigma-Aldrich, USA	Analytical reagent grade	
Benzoic acid	Riedel, US	Analytical reagent grade	
Horseradish peroxidase	Sigma Aldrich LISA		
(164 U/mg)	Sigma-Alunch, USA	-	
Hydrogen peroxide	Merck, Germany	Analytical reagent grade	
o-Phenylenediamine (OPD)	Sigma-Aldrich, USA	Analytical reagent grade	
Sodium benzoate	BDH chemicals, UAE	Analytical reagent grade	
Methyl 4-hydroxybenzoate	Sigma-Aldrich, USA	Analytical reagent grade	
Ethyl 4-hydroxybenzoate	Sigma-Aldrich, USA	Analytical reagent grade	
Propyl 4-hydroxybenzoate	Sigma-Aldrich, USA	Analytical reagent grade	
Salicylic acid	Sigma-Aldrich, USA	Analytical reagent grade	
Magnesium chloride hexahydrate	Merck, Germany	Analytical reagent grade	

Chemical	Manufacturing company	Grade	
L-Ascorbic acid	Loba chemie, India	Analytical reagent grade	
Sodium phosphate dibasic	Vivantis, Malaysia	Analytical reagent grade	
Sodium citrate tribasic dihydrate	Sigma-Aldrich, USA	Analytical reagent grade	

3.3 Determination of mercury

3.3.1 Synthesis of CDs

The CDs were prepared using a microwave-assisted approach according to previous report with slightly modified [35, 38]. Briefly, a 1.00 g of citric acid and 1.00 g of urea were mixed in 10.00 mL of deionized water. The mixture solution was irradiated in a microwave oven (Samsung model MW71B) at 750 W for 5 min until the dark brown suspension of CDs were form. Lastly, the as-synthesized CDs were collected and kept at 4 °C. Before analysis, the as-synthesized CDs were diluted 10 times in deionized water.

Fluorescence quantum yield (QY) of the synthesized CDs was measured by comparative method [71, 72]. Quinine sulfate in 0.1 M H_2SO_4 was used as a standard solution, which was dissolved in deionized water. UV-vis spectrophotometer (Cary 60, Agilent, US) was used to record the absorbance of all the solutions at the excitation wavelength of 360 nm (maintained under 0.05 to minimize self-absorption). Spectrofluorometer (LS-50B, PerkinElmer, US) was used to record the photoluminescence (PL) emission spectra of all the solutions at an excitation wavelength of 360 nm. The UV-vis absorbance and integrated fluorescence intensities of the synthesized CDs was compared with quinine sulfate solution to calculate QY to equation:

$$\varphi_u = \varphi_s \frac{F_u A_s \eta_u^2}{F_s A_u \eta_s^2}$$

where φ is the QY, F is the integrated fluorescence emission intensity, A is the optical density, and η is refractive indexes of the solvent. "s" and "u" correspond to the standard and sample solution.

3.3.2 Characterization of CDs

The synthesized CDs before and after reacting with Hg^{2+} were characterized. X-ray diffractometry (XRD) (Aris, PANalytical, UK), X-ray photoelectron spectroscopy (XPS) (Kratos Axis Ultra spectrometer, UK, with a monochromic Al K_a source at 1486.7 eV), and transmission electron microscopy (TEM) (FETEM/ STEM-EDS, Thermo Scientific Talos F200X STEM, USA) were used to study the structures and morphologies. Fourier-transform infrared spectroscopy (FT-IR) (Frontier, PerkinElmer, USA) was used to determine the functional group on the surface of standard mercury (II) acetate, dried CDs, and dried Hg-CDs. UV-vis spectrophotometer (Cary 60, Agilent, USA) was used to study UV-visible absorption spectra and spectrofluorometer (LS 55, PerkinElmer, USA) was used to study the fluorescence spectra.





Figure 1 SIA manifold in this work

The SIA manifold is illustrated as in Figure 1. It is composed of a selection valve (Cavro Smart Valve, Switzerland) and 5 mL zero-dead-volume syringe pump (Cavro XLP 6000, Switzerland) that was fitted with a holding coil. The C# software, operating within the MS Windows environment, was employed to the programmable pump and valve using an RS-232 communication port, automatically. There are five steps in the typical sequential injection procedure for one cycle, as shown in Table 6. First, a 3000 µL carrier was aspirated with a flow rate of 10 mL/min. Then, at a flow rate of 10 mL/min, the system sequentially aspirated two 100 µL segments of standard or sample (port 2) partitioned with a 300 µL segment of the diluted CDs solution (port 3) into a holding coil, which is the sandwich pattern. Zone stacking was then continually delivered to a reaction coil (PTFE, 0.75 mm, 100 cm). and directly flushed to the detection cell through port 4 at a flow rate of 2.5 mL/min. The fluorescence intensity was measured at excitation and emission wavelengths of 360 and 452 nm, respectively. The fluorescence intensity decreased corresponding to the Hg²⁺ concentration.

Stop	Event	Flow	Flow rate	Volume
Step	Event	direction	(mL/min)	(mL)
1	Aspiration of carrier	Reverse	10	3.0
2	Aspiration of standard/sample zone	Boverse	10	0.1
	segment 1	Neverse		
3	Aspiration of reagent zone	Reverse	10	0.3
4	Aspiration of standard/sample zone	Povorso	verse 10	0.1
	segment 2	neverse		
5	Sent to spectrofluorometer	Forward	2.5	3.5

Table 6 Sequential injection procedure in this work

3.3.4 Sample analysis

This work aimed to determine the amount of Hg^{2+} in skincare products. The skincare sample in different formulations, particularly whitening cream, were purchased from the online market, local cosmetic shops, and supermarkets in Nakhon Pathom, Thailand. To prepare the sample, an exact weight of 0.1 g of the sample was dissolved in 0.50 mL of 5% (v/v) HNO₃ and the volume was made to 25 mL in a volumetric flask with 0.1 M acetate buffer at pH 7.0.

3.3.5 Method validation

In this work, ICP-MS (7900 ICP-MS, Agilent, USA), was employed as a reference method to validate the proposed mercury analysis with a detection limit of mercury of 0.001 mg/L. Microwave digestion was used for sample preparation. The exact weight of 0.20 g of each sample was added into the microwave vessel and was digested in digestion reagents, which are 9.00 mL of nitric acid (conc. 65%, w/w) and hydrogen peroxide (conc. 30% w/w), for 50 min. After digestion step, the sample solution was transferred into a volumetric flask and the final volume was adjusted to 100.00 mL with deionized water.

3.4 Determination of preservatives

3.4.1 Synthesis of Ni-MnFe-LDHs

The Ni-MnFe-LDHs were synthesized by using a co-precipitation method as previously reported by Prakobkij. *et. al.* [70]. A 0.30 M of $MnSO_4 \cdot H_2O$, 0.10 M $Fe_2(SO_4)_3$, and 0.03 M of $NiSO_4 \cdot 6H_2O$ in 25.0 mL of deionized water were mixed and stirred until a clear solution was obtained. Next, pH of the mixed solution was adjusted to 11 by adding 25.0 mL of 0.60 M NaOH. The yellow-brown precipitate obtained was stirred at room temperature for 1 hour and left at 70 °C overnight in order to completely precipitate. The process was followed by washing with DI water for three times to remove the excess soluble ions and adjust the pH of the filtrate down to 7. Then, the washed precipitate was dried in an oven for 3 hour at

60°C in order to receive the Ni-MnFe-LDHs. Before analysis, the Ni-MnFe-LDHs were dissolved in 60% ethanol-DI water.

3.4.2 Characterization of Ni-MnFe-LDHs

The synthesized Ni-MnFe-LDHs were fully characterized previously reported by Prakobkij. *et. al.* [70]. Zetasizer Nano ZS (Malvern Panalytical, Malvern, UK) was used for zeta potential analysis. X-ray diffractometry (XRD) (X' Pert, Malvern Panalytical, UK) was used for crystalline identification. X-ray photoelectron spectroscopy (XPS) (AXIS Ultra DLD, Kratos Analytical, UK), transmission electron microscopy (TEM) (FETEM/ STEM-EDS, Thermo Scientific Talos F200X STEM, USA), and field emission scanning electron microscope coupled with energy-dispersive spectrometer (FESEM-EDS) (JSM-7610FPlus, JEOL, Japan) with a copper stub with specimens platinum coated were used to study the structures and morphologies. Fourier-transform infrared spectroscopy (Nicolet 6700, Thermo Scientific, USA) was used to determine the functional group on the surface of Ni-MnFe-LDHs.

3.4.3 Fluorometric procedure for determination of preservatives

The fluorometric procedure for determination of preservatives showns in Figure 2. First, 96-well EIA/RIA polystyrene plate (Costar, Corning Incorporated, US) was filled with 15 μ L of 500 mM H₂O₂, 25 μ L of 200 ppm Ni-MnFe-LDHs, standard or sample solution, and citrate phosphate buffer pH 6 to make the final volume of 100 μ L. This mixture solution was then allowed to incubate for 10 minutes at room temperature. After that, 10 μ L of a 50 mM OPD substrate was added and mixed, the reaction was left for 20 minutes and the yellow fluorescence product was occurred. An image of the fluorescence product in 96 well plate was taken by a smartphone (Mi 10T Pro, Xiaomi, China) inside a UV-controlled lightbox (using a 365 nm UV lamp) [73]. The captured image was then examined using the ImageJ program (https://imagej.net/Downloads). Grey intensity of red channel of standard (R_s) and blank (R₀) was recorded. The calibration curve was plotted using

the difference between R_0 and R_s (R_0 - R_s) as the y-axis and the preservative concentration as the x-axis.



Figure 2 Fluorometric procedure for determination of preservative in this work

3.4.4 Enzyme kinetic study

The Michaelis–Menten kinetics was employed to determine the enzyme kinetic study of the Ni-MnFe-LDHs, functioning as an enzyme mimic, following to equation (1) [74] under the optimum concentration of Ni-MnFe-LDHs and fix the concentration of OPD substate. Next, the enzyme kinetic study was investigated by fixing the concentration of Ni-MnFe-LDHs at 75 ppm, fixing the concentrations H_2O_2 at 75 mM, and varying the OPD concentration. The molar absorption coefficient of 16,700 M⁻¹ cm⁻¹ [75] was used to calculate the oxidized OPD (yellow color) with observing absorbance at 417 nm using a UV-visible spectrophotometer. The Michaelis-Menten parameters, K_M (which stands for the enzyme's affinity) and V_{max} (which stands for the reaction's maximum rate), were calculated from the Lineweaver-Burk plot according to equation (2) [74].

$$V_0 = \left(\frac{V_{max}[S]}{K_M}\right) + [S] \tag{1}$$

$$\frac{1}{V} = \left(\frac{K_M}{V_{max}}\right) \times \left(\frac{1}{[S] + K_M}\right) \tag{2}$$

3.4.5 Sample analysis

In this work, we would like to detect the preservatives in skincare products in various formulations, including cleansing wipes, face toner, face serum, and sleeping mask. All samples were purchased from the local cosmetic shop and supermarket in Ubon Ratchathani, Thailand. For clear liquid sample, 2.50 mL were diluted in DI water. For cream samples, 1.00 g of were dissolved in DI water and further sonicated for 2 min. The samples were made up to 25.00 mL using DI water in a volumetric flask.

3.4.6 Method validation

In this work, HPLC-DAD (SHiMADZU, Nexera LC-40 series, USA), with guard column C-18 (4.0 \times 10 mm, 5 μ m, InertSustain) and analytical column C-18 (4.6 \times 250 mm, 5 μ m, InertSil), was employed as a reference method in order to compare the sample analysis results. For sample preparation, the clear samples were diluted in DI water and the high viscosity samples were dissolved in DI water and the high viscosity samples was made to 50 mL in a volumetric flask with DI water.


CHAPTER 4

RESULTS AND DISCUSSION

4.1 Determination of mercury

4.1.1 Characterization of CDs

The concentration of synthesized CDs was investigated by dropping 100 μ L of the as-prepared CD solution on the glass slide and evaporating at 60°C for 24 h. Exact weight was recorded. The concentration was found to be 2.7 ± 0.6 mg/mL (n=3). The calculated QY of the synthesized CDs is 0.16% attributed to the low energy transfer of large untreated CDs. However, this QY value is enough for our application.

The optimum concentration of the CDs solution as a reagent in the SIA system was examined by dilution to 0.54, 0.27, and 0.14 mg/mL. The concentration of 0.27 mg/mL demonstrated the best sensitivity. Hence, the stock synthesized CDs solution was diluted 10 times with DI water to obtain the clear CDs solution and used as a reagent for determination of mercury ion in SIA system.

The stability of CDs was investigated by observing the fluorescence intensity and sensitivity obtained from the SIA operation. The result shows indicate that both sensitivity of synthesized CDs and sensitivity of this system remained stable a period of 3 months after preparation.

Next, the precision of CDs synthesis was also studied by measuring the emission fluorescence intensity at 452 nm of each batch and the inter-batch precision was reported to be 2.9% RSD (n = 3).



Figure 3 TEM image of CDs and inset picture shows size distribution of CDs



The morphology of the untreated CDs was studied by TEM. TEM image in Figure 3 shows consistent distribution with spherical shape of the nanoparticles and 71% of size distribution is in the range of 10-20 nm as shown in the inset of Figure 3. The mean size of CDs was 14.7 ± 4.8 nm (by analyzing random particles), and we found the small number of bigger size particles due to the agglomeration of smaller particles.

Next, XRD patterns of the CDs were determined in the range from 10 to 70° as shown in Figure 4. The result shows a broad diffraction peak at 27.2° implying the (002) plane of graphitic carbon [76, 77] that indicates the amorphous structure of the as-prepared CDs.





In order to investigate the functional groups on the surface of nanomaterials, the synthesized CDs and Hg-CDs were dried and characterized by FT-IR. The results show in Figure 5. A broad peak that measured approximately 3420 cm⁻¹ exhibited indications of OH stretching. The absorption bands at 3177 cm⁻¹ were related to NH₂ group that typically found on the surface of CDs [71]. The typical peaks of the C=O stretching vibration, which are commonly found in CDs, are exhibited in 1701 and 1661 cm⁻¹. The C=C and C-N stretching vibrations were attributed to the 1576 and 1350 cm⁻¹ peaks [78, 79]. For the dried Hg-CDs, two peaks of 400–600 cm⁻¹ were found. The characteristic peaks at 576 and 468 cm⁻¹ were identified as Hg-O in vibrational mode based on our reviews in previous reports, confirming the formation of Hg-O on the surface of Hg-CDs [80]. In addition, the broad peaks of -OH and -NH₂ as well as the peaks of C=O were shifted, and their intensities were decreased.



Figure 6 UV-vis spectrum (A.) and fluorescence emission spectra (B.) of the CDs

Next, Figure 6A shows the UV-vis spectrum of the CDs solution. From the result, absorption bands were mainly found at approximately 220, 260, and 340 nm. These bands correspond to the carbon-carbon double bond's $\pi \to \pi^*$ and the aromatic ring's $\pi \to \pi^*$ transitions. Moreover, according to the absorption peak of 340 nm, the C=C functional group of graphitic structure is present during the carbonization process [81, 82]. In Figure 6B, the CDs solution were excited at 360 nm, there was a noticeably strong fluorescence emission at 452 nm. With a shift in excitation wavelength from 300 to 400 nm, the highest fluorescence peak shifted from 420 to 530 nm.



Figure 8 XPS spectra of Hg-CDs

Lastly, the elemental compositions of CDs and Hg-CDs were also examined by using the XPS [38, 82, 83]. Figure 7 and 8 show the high-resolution XPS spectra of C (1s), N (1s), O (1s), and Hg (4f) of CDs and Hg-CDs. The survey scan spectrum of CDs exhibited three apparent binding peaks implying the O (1s), N (1s), and C (1s) as shown in Figure 7. The C (1s) spectrum shows four peaks at 284.64, 285.59, 287.05, and 288.44 eV, which correspond to C=C (sp²), C-N, C-OH/C-O-C, and C=O groups [84]. The N (1s) spectrum shows two peaks at 399.07 and 400.22 eV, implying C-NH₂ and O=N-C functional groups. The O (1s) spectrum shows three peaks at 530.84, 531.91, and 533.14 eV, corresponding to the -C-O/-N-O, -C=O, and C-O-C groups [39, 85]. The XPS results supported the FT-IR results that there are -NH₂, -COOH, and -OH functional groups on the surface of CDs. Next, the survey scan spectrum shows that Hg-CDs are composed of O, N, C, and Hg elements as shown in Figure 8. The C (1s) spectrum shows four peaks at 284.94, 286.03, 286.96, and 288.52 eV, corresponding to the C=C (sp²), C-N, O-C=O, and C=O functional groups [84]. The N (1s) spectrum shows two peaks at 398.56 and 399.74 eV, which correspond to the amine group (C-NH₂ and O=N-C). The O (1s) spectrum shows four peaks at 530.09, 531.47, 532.28, and 533.47 eV, indicating to -C-O/-N-O, -C=O, C-OH, and C-O-C groups [39, 83, 85]. The Hg (4f) spectrum shows two peaks of 4f 5/2 and 4f 7/2 at 105.18 and 101.13 eV [40]. The results demonstrated that mercury ions were adsorbed on CDs via oxygen-containing functional groups and amine groups [40, 83].

4.1.2 Determination of mercury using the batch method

To analyze the fluorescence quenching of CDs, Figure 9 and 10 show images of the untreated CDs and the products after reacting with Hg²⁺ under visible (Figure 9A) and UV light (Figure 9B) that is simple to notice the intense photoluminescence of the bright blue color with naked eyes.



Figure 9 Untreated CDs and the products after reacting with Hg^{2+}

- (A) under visible light
- (B) under UV light (365 nm)

Then, a 100 μ L of the diluted CDs and 3.00 mL of DI water were added into a quartz cuvette. This mixed solution was recorded for fluorescence intensity of CDs and denoted as a blank. Next, the standard solution of 0-100 μ L of 1000 ppm Hg²⁺ was added and mixed by shaking the cuvette. Then, after adding Hg²⁺ to the CDs solution, the Hg-CD aggregation was occurred. As a result, fluorescence intensity of the CDs rapidly disappears. The presence of the Hg²⁺ promotes the aggregation of CDs and the color of solution changes from pale yellow to colorless. However, UV-visible absorption of CDs and CDs after adding Hg²⁺ is less sensitive and cannot be applied for quantitative analysis of Hg²⁺ in the samples.



Figure 10 CDs solution with adding of Hg^{2+} at various concentrations under the UV light



Figure 11 Fluorescence emission spectra of the CDs solution with adding of Hg^{2+} at various concentrations and inset picture shows obtained linear calibration curve

Hence, photoluminescence was then used to quantitative analysis instead of UV-visible absorption. The measurement was performed at the maximum emission peak at 452 nm and excitation at 365 nm. Figure 10 and 11 show that the fluorescence intensity gradually reduced as the Hg²⁺ concentration increased due to the formation of non-luminescent Hg-CDs aggregation. The fluorescence intensity of CDs was immediately quenched. A linear calibration curve was obtained as shown in the inset picture in Figure 11, indicating that the untreated CDs could be used for quantitative analysis of Hg²⁺. The interaction between CDs and Hg²⁺ could be caused by a coordinate of Hg²⁺ and carboxyl and hydroxyl groups on the surface of the CDs via charge transfer, leading to the fluorescence quenching of the CDs [37, 86-88].



Figure 12 Effect of pH on fluorescence intensity of CDs

After that, the effect of pH on fluorescence intensity of CDs and Hg-CD was studied. It should be noted that the pH influences the intensity of CDs fluorescence similar to previous works [89]. Figure 13 shows that the fluorescence intensity decreased with decreasing pHof the CDs solution (lower than 5). In acidic system, low quenching efficiency was observed because of the dissociation of the Hg-CDs compound by the protonation of carboxyl group on the CDs surface. When the pH increases, the carboxylic groups on the CDs were deprotonated, therefore the quenching efficiency was higher with lower in fluorescence intensity due to the strengthen of the covalent bond between Hg²⁺ and CDs [38]. In high basic system, mercury hydroxide could precipitate that reduce the Hg-CDs compound. As a result, the pH of the solution was fixed at 7.0. Finally, several solutions at pH 7 were further examined, which are DI water, acetate buffer, and phosphate buffer. The results indicate that acetate buffer at pH 7 shows the best sensitivity.

4.1.3 Optimization of physical parameters of the SIA system

The physical parameters (including sample and reagent volumes, and flow rate) are affected to the performance of the proposed SIA method. The optimization experiment was set as shown in Figure 1. A set of working standard solutions of 0.5-600 ppm Hg²⁺ was used. The optimum condition was selected by considering the sensitivity (slope of calibration curve) and precision (error bar) obtained for each condition.



Figure 13 Sensitivity obtained from calibration curves at various sample volumes



Figure 14 Sensitivity obtained from calibration curves at various reagent volumes

First, volume of the sample was studied at 100, 200, and 300 μ L and the volume of the reagent was studied at 100, 300, and 500 μ L. These parameters were optimized to minimize their amount. Figure 13 shows that 200 μ L of the sample (divided in two aliquots of 100 μ L intercalated with the reagent aliquot) and 300 μ L of the reagent were sufficiently to provide the analytical range with a

satisfied signal as shown in Figure 14. Therefore, the 200 μ L of the sample and 300 μ L of the CDs reagent were chosen for further experiments.



Figure 15 Sensitivity obtained from calibration curves at various flow rates

Next, the flow rate was studied at 2.5, 5, 10, and 15 mL/min. Figure 15 shows that the sensitivity decreased with increasing the flow rate. Moreover, sample throughput was not greatly improved, and a large noise was observed at flow rate higher than 10 mL/min. Sample throughput (20 sample/h) is higher when the flow rate was at 2.5 mL/min. Therefore, 2.5 mL/min of flow rate was chosen for the optimum condition in this work.

4.1.4 Interference study

The selectivity of the proposed method was investigated by study the influence of the possible interfering metal ions. Figure 16 is the batch experiment evaluated the fluorescence intensity under the UV light. A 100 μ L of diluted CDs, 3.00 mL of DI water, and 80 μ L of 100 ppm metal ion were added in a vial, and then, the fluorescence intensity was observed at the emission wavelength of 452 nm and excitation wavelength of 360 nm as shown in Figure 17.



Figure 16 CDs solution before and after adding of other metal ions



Figure 17 Fluorescence emission spectra of CDs solution before and after adding of other metal ions

The effect of interfering metal ions on this proposed SIA system was also examined by injecting 200 μ L of 100 ppm for each metal ion solution into the system and used acetate buffer pH 7.0 solution as a carrier. The signal profile and bar graph are shown in Figure 18 and Figure 19.



Figure 18 Signal profile of the effect of interfering metal ions



Figure 19 Bar chart of fluorescence signal ratio of metal ions (I_s) and CDs (I_o)

From the results, Cd^{2+} , Ba^{2+} , Ni^{2+} , Ca^{2+} , Na^+ , K^+ had no effect on the fluorescence intensity, and Zn^{2+} , Pb^{2+} , and Mn^{2+} exhibit slight effect on the fluorescence intensity, which was not significant. This result could be attributed to the higher stability constants between the Hg^{2+} and carboxylic group compared to other metal ions, which result in the production of a Hg-O non-fluorescent metal adduct [40]. In the case of Fe²⁺ and Cu²⁺, metal hydroxide precipitation may result in reducing the fluorescence intensity and quenching of CDs by Fe²⁺ and Cu²⁺ was also previously reported [41]. Furthermore, 2 and 20 ppm Fe²⁺ and Cu²⁺ were tested to investigate the tolerance of the proposed SIA system. From the results, this method is tolerant of Fe²⁺ and Cu²⁺ at the tested concentrations. These ions, however, are rarely found in tested skincare samples.

4.1.5 Analytical performance

Figure 20 shows the signal profile obtained from the proposed SIA system at varied concentration of Hg²⁺and Figure 21 shows the calibration curve of Hg²⁺obtained under the optimum condition. The linear relationship between concentration of Hg²⁺ and the difference between fluorescence intensity of blank (I₀) and fluorescence intensity of the sample (I_s) is in the range of 0.5-10 ppm (y = 0.5359x + 3.9681) with R² = 0.9965 and of 10-600 ppm (y = 0.1339x + 9.257) with R² = 0.9943. The proposed method showed standard deviation and relative

standard deviation for Hg^{2+} are 2.30 and 1.53%, respectively (n = 12). Sample throughput of 20 samples per hour implying that our method has good precision and short-time analysis. The limit of detection (LOD) calculated from three times of SD of blank divided by the slope (3 SD/s) was 0.1 ppm which is lower than the maximum amount of mercury allowed in skincare products in Thailand [22] and also the U.S. Food and Drug Administration (FDA) (21 CFR 700.13) has regulations that limit the amount of mercury in eye area products and all other cosmetics not more than 65 and 1 ppm [23]. It should be noted that this proposed method has potential for mercury determination in skincare samples compared to previously reported as shown in Table 2.



15 10 0.5-10 ppm $= 0.5359 \times + 3.9681$ 5 5 $R^2 = 0.9965$ 100 0 2 4 6 8 10 ntration of Hg²⁺ (ppm) • E 80ō.. © 40 10-600 ppm 0.1339x + 9.257 20 $R^2 = 0.9943$ 300 600 100 200 400 500 Concentration of Hg²⁺ (ppm)

Figure 20 Signal profile obtained from the proposed SIA system

Figure 21 Calibration curve obtained under the optimum condition

4.1.6 Sample analysis

The efficacy of this method was assessed for its utility in analyzing Hg^{2+} in skincare samples. However, the results show that none of the samples contained Hg^{2+} (also confirm by ICP-MS). Even though Hg^{2+} was absent from the tested skincare samples. All the samples were spiked with the standard 1 ppm of Hg^{2+} was directly injected into the SIA system to investigate the matrix effect and. The result is shown in Table 7. Sample no. 1-5 were the whitening face serum, no. 6 was the soothing gel, and no. 7-9 were serum lotion. The percentage of recovery was calculated from equation:

 $\% Recovery = \left(\frac{C_{spiked \, std} - C_{sample}}{C_{std}}\right) \times 100$

where $C_{spiked \ std}$ is the concentration of spiked standard mercury solution, C_{sample} is the concentration of the sample, and C_{std} is the concentration of standard mercury solution.

As a result, %recoveries obtained from the SIA system is 82.4-114% which is acceptable in accordance with AOAC method performance requirements for heavy metal analysis [90].

In addition, the accuracy of the proposed method was verified by triple measurements of the reference solution of Hg^{2+} (Agilent part number 8500-6940-HG), certified as 1.0 ppm [91]. The result showed that the fluorescence intensity measurement Hg^{2+} was 1.01 ± 0.02 ppm indicating that this proposed method has the potential for monitoring hazardous Hg^{2+} .

4.1.7 Method validation

This develop method was validated with reference ICP-MS. All the sample was diluted 100 times before injected into system and then calculated backward. The percentage of recovery was determined using the same formula as mentioned above. (In section 4.1.6) and reported in Table 7. The 1 ppm of standard mercury solution was spiked in the sample solution. By comparing with ICP-MS, although %recoveries obtained from two method show that certain samples had %relative errors carried out at \pm 5% [92], %recoveries are acceptable accordance with AOAC method performance requirements for heavy metal analysis [90].

 Table 7 Sample analysis and percentage recovery results from proposed method

 comparison with ICP-MS (n.d. = not detectable)

	Concentration of Hg ²⁺ (ppm)				
Sample	Proposed method		Reference method		%relative
			(ICP-	error	
	Found	%recovery	Found	%recovery	
1	n.d.	87.1±2.4	n.d.	101.10	-13.8
2	n.d.	82.4±3.9	n.d.	100.83	-18.3
3	n.d.	86.6±1.0	n.d.	90.77	-4.6
4	n.d.	81.8±6.6	n.d.	98.66	-17.1
5	n.d.	114.0±5.7	n.d.	109.56	4.05
6	n.d.	104.2±3.8	n.d.	105.42	-1.16
7	n.d.	85.2±2.7	n.d.	93.94	-9.30
8	n.d.	88.7±2.9	n.d.	100.60	-11.8
9	n.d.	92.6±3.4	n.d.	105.94	-12.6

^a%relative error was calculated from [(%recovery of proposed method –

%recovery of ICP-MS)/%recovery of ICP-MS] \times 100.

4.2 Determination of preservatives

4.2.1 Characterization of Ni-MnFe-LDHs

UV-vis spectrometry, fluorescence spectrometry, FT-IR, FESEM-EDS, TEM, XRD, XPS, and cyclic voltammetry were used to investigate the properties of the synthesized Ni-MnFe-LDHs and previously reported by Prakobkij. *et. al.* [70]. The synthesized Ni-MnFe-LDHs were washed with DI water and centrifuged to remove unwanted particles before morphological and compositional characterization.

LDHs with peroxidase-like catalytic characteristics can be produced by combining nickel (Ni), manganese (Mn), and iron (Fe). This result indicated the potential for applications in this study involving fluorometric detection for preservatives.

4.2.2 Proposed mechanism

In this study, the Ni-MnFe-LDHs was employed as a superior peroxidase-like mimicking and OPD as a fluorescence substrate for the fluorometric detection of preservatives.



Figure 22 Proposed mechanism for determination of preservative in this work

According to Figure 22, the reaction is carried out in two steps. Under optimum conditions, Ni-MnFe-LDHs catalyzed the oxidation of H_2O_2 to form $OH_{(1)}$ and OH following equation (3). The produced OH was consumed by PHBA or

benzoic acid, which then converted into a phenoxy radical [93]. Based on the structure of PHBA, possible reactions that 'OH₍₁₎ can react with the hydroxyl group for two routes as shown in Figure 23A. First, the decarboxylation reaction, involving 'OH₍₁₎, can oxidize the hydroxyl of the carboxyl group [94] to produce phenol, H₂O, CO₂, and 'OH₍₂₎ according to equation (4). The second route involves the dehydration reaction of phenols by removing the hydroxyl group [95, 96]. Following these reactions, the remaining •OH₍₁₎ can then react with OPD, resulting in the production of yellow fluorescence DAP products as described in equation (5).



Figure 23 Proposed mechanism of PHBA (A.) and benzoic acid (B.)

In the case of benzoic acid, the decarboxylation reaction, also known as oxidation of the carboxyl group by 'OH, occurred [94] and the possible mechanism is shown in Figure 23B. Next step is the leftover 'OH from the previous step can then interact with OPD to produce yellow fluorescence products. The fluorescence signal decreased in an increase in amount of analyte in the sample.



Figure 24 Fluorescence spectra of catalytic reaction using Ni-MnFe-LDHs and OPD substrate of PHBA (A.) and benzoic acid (B.)

Using a fluorescence spectrophotometer, the proposed mechanism was examined under the condition of 50 ppm Ni-MnFe-LDHs, 75 mM H₂O₂, 5 mM OPD, 3 mM PHBA, 3 mM benzoic acid, 20 minutes of reaction time, and pH 6. In Figure 24A, condition "C" shows that the fluorescence signal exhibits the highest intensity, indicating that Ni-MnFe-LDHs have the ability to oxidize H₂O₂ to form 'OH and oxidize OPD to produce DAP, resulting in a yellow fluorescence product. Under condition "D", in the presence of PHBA, the intensity significantly decreased due to the decreased amount of 'OH that could oxidize OPD after being consumed by PHBA, resulting in a phenoxy radical. The outcomes observed in the case of the benzoic acid (as depicted in Figure 24B) agreed with the earlier discussion concerning the PHBA system.

4.2.3 Steady-state kinetic study

The Michaelis-Menten parameters including K_M and V_{max} were evaluated by monitoring the absorbance of the Ni-MnFe-LDHs concentration in the range of 10-100 ppm with parallel studied the reaction time (10 to 130 min). The absorbance increases at the first 10 to 80 min when using 75 and 100 ppm as shown in Figure 25A and the obtained absorbance is not significantly different. From the results, the 75 ppm of Ni-MnFe-LDHs was chosen for the best sensitivity.



Figure 25 Kinetic study of Ni-MnFe-LDHs by optimization of Ni-MnFe-LDHs concentration (A.) and observing OPD substrate concentration (B.)

Next, Lineweaver–Burk plot for the OPD substrate was studied by evaluating the OPD concentration and fixing the Ni-MnFe-LDHs and H_2O_2 concentrations at 75 ppm and 75 mM. The results show in Figure 25B. The calculated K_M and V_{max} are 1.61 mM and 322.93 min⁻¹. Actually, there are no previous reports of OPD as a fluorescence substrate being employed with Ni-MnFe-LDHs.

In Table 8, the calculated K_M and V_{max} were compared to the various peroxidase-like activity in previously reported such as natural peroxidase enzyme [97-101] and hemoglobin [102] with OPD substrate. According to the results, our calculated K_M is lower than that of other catalysts, indicating a high efficiency of peroxidase-like activity in comparison to the previous reports due to the large surface area with the layered structure of Ni-MnFe-LDHs. These accelerated the interaction between Ni-MnFe-LDHs and H_2O_2 , resulting in more generated 'OH and an increase in the flow of electrons to the OPD substrate, which increased the intensity of the yellow DAP product [67, 70].

 Table 8 Comparison of the Michaelis–Menten parameter of natural peroxidase

 and Ni-MnFe-LDHs using OPD substrate

Catalyst	Source	V _{max} (min⁻¹)	K _M (mM)	References
	Ipomoea carnea (Morning glory)	0.69	2.02	[97]
(Citrus jambhiri (Citrus)	23.25	2.85	[98]
Natural peroxidase	Triticum aestivum L. (Wheat grass)	Not report	2.9	[103]
enzyme	Ficus carica (Common fig)	116.28	3.33	[104]
	Chromolaena odorata (Siam weed)	Not report	9	[105]
	Hb	1.60	8.75	
Hemoglobin	eta-cyclodextrin-hemin	0.643	47.2	[102]
	Hemin	0.493	55.9	
Ni-MnFe-LDHs	MnSO ₄ •H ₂ O, Fe ₂ (SO ₄) ₃ , and NiSO ₄ •6H ₂ O	322.93	1.61	This work

4.2.4 Optimization study

Some parameters that affect to the performance of this proposed method including chemical parameters (concentration of Ni-MnFe-LDHs, H_2O_2 , OPD, and pH system) and physical parameters (camera mode; shutter speed, and ISO), were investigated to achieve the highest sensitivity.

4.2.4.1 Chemical parameters

First, the concentration of Ni-MnFe-LDHs varied at 10, 30, 50, 70, and 100 ppm and fixed 5.0 mM H_2O_2 and 10 mM OPD in 5.0 mM citrate phosphate buffer pH 6.0. The sensitivity increased with increasing Ni-MnFe-LDHs concentrations and reached its maximum at 50 ppm as shown in Figure 26A. There may be more 'OH produced due to the oxidation of H_2O_2 , retulting in more leftover 'OH after the analyte consumed it. This cause high amount of yellow DAP products. At more than 50 ppm, the excess DAP product caused a slight variation in R0 and R value. As a result, 50 ppm of Ni-MnFe-LDHs was chosen as the optimal condition.



Figure 26 Optimization of concentration of Ni-MnFe-LDHs (A.), H_2O_2 (B.), and OPD (C.)

Subsequently, the H_2O_2 concentration was varied at 10, 25, 50, 75, and 100 mM. As depicted in Figure 26B, the sensitivity exhibited a corresponding rise with increasing H_2O_2 concentrations and reached the maximum at 75 mM. This result could be attributed to the increase in the quantity of generated 'OH through the oxidation of H_2O_2 . When the concentration of H_2O_2 exceeded 75 ppm, the grey intensity of the red channel did not show any significant difference. This is due to an excess of remaining 'OH after analyte consumption. Therefore, the concentration of H_2O_2 was fixed at 75 mM for further experiments.

For best sensitivity, the OPD substrate concentration was studied at 1.0, 2.5, 5.0, 7.5, and 10.0 mM. According to Figure 26C, it can be observed that the sensitivity increases as the concentration of OPD increases and reaches maximum at 5.0 mM. This is due to the increase in the amount of yellow DAP products. However, increasing the OPD concentration higher than 5.0 mM resulted in non significant amount of DAP product, causing the red channel's grey intensity to remain unchanged. Thus, the optimal condition was chosen to be 5.0 mM OPD concentration.



Effect of pH range between 4-7 was investigated under the optimum conditions (50 ppm Ni-MnFe-LDHs, 75 mM H_2O_2 , 5.0 mM OPD, and 20 minutes of reaction time). The results of this study indicated that the sensitivity increased when the pH system became higher, and maximum at pH 6 as shown in Figure 27. The oxidation of the OPD substrate is more effective in an acidic system (pH 3 to 5) compared to an alkaline system (pH 7 to 9). Additionally, the sensitivity considerably decreased above pH 6 because H_2O_2 can decompose into H_2O and O_2 rather than 'OH, which

decreased the amount of yellow DAP products [70]. To achieve the best sensitivity, a citrate phosphate buffer with a pH of 6.0 was selected.



4.2.4.2 Physical parameters

Figure 28 Optimization of shutter speed (A.) and ISO (B.)

In the case of camera mode, the shutter speed was studied at 1/10, 1/15, 1/20, 1/25, 1/30, and 1/15 s, while the ISO was studied at 250, 500, 1250, and 3200. As shown by Figure 28A and 28B, the maximum sensitivity can be observed at 1/25 s of shutter speed and 1250 of ISO. Therefore, for the best sensitivity in this work, 1250 of ISO and a shutter speed of 1/25 s were selected.

4.2.5 Interference study

To investigate the selectivity of the proposed method by studying the influence of the possible interfering substances commonly present in skincare products including sodium benzoate, methylparaben, ethylparaben, propylparaben, and other substances (including salicylic acid, MgCl₂, and ascorbic acid) in the coexisting system with PHBA (0.40 mM) or benzoic acid (0.40 mM).



Figure 29 Bar chart of interferences study of PHBA (A.) and benzoic acid (B.)

Table 9 presents the concentrations of the tested compounds. The %normalized intensity was calculated from equation:

%normalized intensity = $\left(\frac{I_f}{I_0}\right) \times 100$

where I_f is the obtained intensity with interferences, and I_0 is the obtained intensity without interferences. When compared to standard PHBA (Figure 29A) or benzoic acid (Figure 29B), the %normalized intensity changes slightly. According to the AOAC method performance requirements, the tolerance concentration of the possibly interfering substances was set at a range of 80–110% [106].

Table 9	Tolerance	concentrations	of the	tested	compou	inds
	rolerunce	concentiations	Of the	<i>icsicu</i>	compou	nus

Testing compound	Tolerance concentration (mM)
Sodium citrate	30
MgCl ₂	10
Sodium benzoate	60
Methylparaben	40
Ethylparaben	30
Propylparaben	60
Salicylic acid	10
Sodium citrate	30
Sodium benzoate	60
Ascorbic acid	5

4.2.6 Analytical performance

The performance of this suggested technique was examined. Figure 30 shows the obtained calibration curve of PHBA (Figure 30A) and benzoic acid (Figure 30B) under the optimum condition. As the concentration of PHBA or benzoic acid increased, the color of the solution gradually changes from bright orange-yellow to dark purple.



Figure 30 Calibration curve of PHBA (A.) and benzoic acid (B.) under the optimum condition

For PHBA determination, the linear association between R_0 - R_s intensity and the concentration of PHBA is between 0.008 to 1.0 mM (y = 28.422x + 5.9115, R^2 = 0.9945). The limit of detection (LOD) was calculated from the 3SD of the first concentration in the calibration curve divided by the slope (n=3) and the limit of quantification (LOQ) was calculated from 10SD of the first concentration in the calibration curve divided by the slope (n=3) was 0.0072 and 0.024 mM. For benzoic acid determination, the linear association between R_0 - R_s intensity and the concentration of benzoic acid is between 0.008 to 1.0 mM (y = 50.595x + 5.0641, R^2 = 0.9925) and the calculated LOD and LOQ was 0.0042 and 0.014 mM. As a result, the sensitivity of benzoic acid detection is better than PHBA. These might be driven by the structure of benzoic acid, which is more reactive than PHBA and only contains one hydroxyl group for the decarboxylation reaction with 'OH. Based on these results, we may conclude that this developed method is capable of preservatives detection in skincare samples under the permitted limit of U.S. FDA [52] and EU Cosmetics Regulation [53]. In addition, it should be noted that this proposed method has potential for preservative determination in skincare samples compared to standard HPLC, as shown in Table 4.

Standard concentration		Intra-day (n=3)		Inter-day (n=3)	
(mM)		SD	%RSD	SD	%RSD
	0.008	0.084	2.30	0.071	1.69
РНВА	0.1	0.14	2.06	0.18	2.47
	1.0	0.038	0.17	0.54	2.32
	0.008	0.11	1.01	0.225	2.10
Benzoic acid	0.1	0.29	1.91	0.171	1.12
	1.0	0.46	0.88	0.742	1.39

Table 10 Intra-day and inter-day precision of this proposed method

In addition, the intra-day and inter-day precision were also examined by calculating the percentage of relative standard deviation (%RSD) of the signal (R_{0} -R) acquired from each concentration of the standard. Table 10 shows that the %RSD values are less than 2.47% (n=3), demonstrating the acceptable reproducibility of the proposed method according to AOAC [106].



4.2.7 Sample analysis

The potential of the developed approach to determine preservatives in skincare products was tested. It should be noted that none of the sample contained PHBA and only cleansing wipes and facial toner contained benzoic acid. Each sample was spiked with the standard PHBA and benzoic acid in 0.20 and 0.60 mM (Each sample was spiked with standard PHBA in 28 and 83 ppm and standard benzoic acid in 24 and 73 ppm). The sample analysis and %recovery results of PHBA and benzoic acid are shown in Table 11 and 12. As a result, %recoveries are acceptable according to AOAC method performance requirements, which is in the range of 80 to 110% [106].

Table 11 Real sample analysis and percentage of recovery results of PHBAanalysis (n.d. = not detectable)

Samples	Added (mM)	Found ± SD (mM)	%Recovery		
4	0	n.d.	-		
Cleansing wipe	0.2	0.207 ± 0.010	103.5		
	0.6	0.658 ± 0.003	109.7		
G	0	n.d.	-		
Facial toner	0.2	0.189 ± 0.012	94.5		
	0.6	0.658 ± 0.003	109.7		
(7)	0	n.d.	-		
Facial serum	780.27 251	0.217 ± 0.006	108.5		
	0.6	0.653 ± 0.014	108.8		
	0	n.d.	-		
Sleeping mask	0.2	0.200 ± 0.001	96.8		
	0.6	0.613 ± 0.001	101.2		

Samples	Added (mM)	Found ± SD (mM)	%Recovery		
	0	0.193 ± 0.007	-		
Cleansing wipe	0.2	0.404 ± 0.042	105.4		
	0.6	0.802 ± 0.012	101.5		
	0	0.024 ± 0.010	-		
Facial toner	0.2	0.241 ± 0.011	108.2		
	0.6	0.652 ± 0.180	103.5		
	0	n.d.	-		
Facial serum	0.2	0.198 ± 0.008	95.8		
	0.6	0.608 ± 0.012	100.3		
		n.d.	-		
Sleeping mask	0.2	0.200 ± 0.030	95.7		
	0.6	0.585 ± 0.004	96.0		

*ระหาวิท*ยาลัยศิลปาที่

Table 12 Real sample analysis and percentage of recovery results of benzoicacid analysis (n.d. = not detectable)

4.2.8 Method validation

To validate the proposed method, HPLC was used as a standard method. Table 12 shows that the determination of benzoic acid in real sample between two methods were acceptable according to Codex recommendations guideline that %relative error is at \pm 5% [92]. This result demonstrated the feasibility of the proposed method for analyzing preservatives in real samples.

 Table 13 The determination of benzoic acid in real sample results comparison

 with standard HPLC method

Sampler	Found ±	96 Polativo orror ^a	
Samples	Proposed method	HPLC method	
Cleansing wipe	0.193 ± 0.007	0.189 ± 0.002	+1.82
Facial toner	0.024 ± 0.010	0.025 ± 0.001	-2.56

 o %relative error was calculated from [(Found of proposed method - Found of HPLC)/ Found of HPLC] × 100.



CHAPTER 5

This work aimed to establish quick, low-cost, and highly effective methods for determining the amount of mercury and preservatives in skincare products. It was divided into two main parts; mercury detection based on spectrofluorometric approach coupled SIA system with CDs as a reagent and fluorometric preservative determination utilizing Ni-MnFe-LDHs with OPD substrate.

For the first part, the CDs were easily synthesized by microwave-assisted method and were used as a specific reagent for mercury analysis in this work. The asprepared CDs have an average size of 14.7 ± 4.8 nm that exhibited good optical properties. This proposed method is based on spectrofluorometric method coupled with SIA system. The fluorescence intensity of CDs was measured, which was quenched after adding mercury. The LOD is low to 0.1 ppm with a wide linear range. There is no significant difference between the proposed method and ICP-MS, with an acceptable percentage recovery of 81.8 - 114. In comparison to ICP-MS, this approach offers less recovery, but it is more convenient and cost-effective. Our approach uses a non-harmful chemical reaction for detection, as well as is simple to prepare CDs without the need for additional purification or modification steps. This work is the first time to develop the SIA system based on CDs for mercury analysis in skincare products and heavy metal ion contamination to achieve a simple, automatic, rapid, and low-cost analysis. This system could be applied for quality control or working for safety and inspection service agencies and developed as a portable device for onsite analysis.

Next, the fluorometric determination based on the peroxidase-like activity of Ni-MnFe-LDHs with OPD substrate was developed for low-cost and rapidly determining preservatives in skincare products. The produced 'OH from the decomposition of H_2O_2 was consumed by the target analyte, which are PHBA and

benzoic acid, and the leftover 'OH oxidized the OPD into the yellow-fluorescent DAP product. The yellow fluorescence intensity dramatically decreased as the preservative concentration increased. This procedure was carried out on miniaturized 96-well microplates to obtain simultaneous color capturing and reducing the reagent (100 µL/well) for rapid and cost-effective detection. Additionally, the image-capturing step just needed a smartphone under a UV-controlled lightbox. This proposed method exhibited a wide linear range of 0.008 to 1.0 mM for both PHBA and benzoic acid. The detection limit is as low as 0.0072 and 0.0042 mM for PHBA and benzoic acid, making it significant potential for detecting preservatives in real samples. This system showed an acceptable percentage of recovery with no significant differences from the conventional HPLC method. Finally, this developed method is expected to be a pioneering platform for detecting other interesting analytes.



CHAPTER 6

INDEX

6.1 Output: presentation

This work was presented in three international conferences. First conference is the 47th International Congress on Science, Technology, Technology-Based Innovation (STT 47th) at Nakhon Pathom, Thailand in title "Rapid and sensitive method for determination of mercury in pharmaceutical products based on green synthesis of carbon nanodots" on October 5 – 7, 2021. This presentation was received silver prize award in Young Rising Stars of Science 2021 from this conferences.

Second conference is the Pure and Applied Chemistry International Conference 2022 (PACCON2022) at Bangkok, Thailand in title "Charecterization of untreated eco-friendly synthesis carbondots and application for determination of mercury in pharmaceutical products by sequential injection analysis" on June 30 -July 1, 2022.

And third conference is the 4th Materials Research Society of Thailand International Conference (MRS-Thailand 2023) at Ubon Ratchathani, Thailand in title "Fluorometric Determination of Preservatives in Skincare Products using Layered Double Hydroxides as Peroxidase Enzyme Mimicking" on February 28 – March 4, 2023. This presentation was received best poster presentation award.



"Frontiers in Chemical Sciences" for Health, Energy, and Sustainability

June 30th - July 1st of 2022, KMITL Convention Hall, King Mongkut's Institute of Technology Ladkrabang, Bangkok, Thailand CHARECTERIZATION OF UNTREATED ECO-FRIENDLY SYNTHESIS CARBONDOTS AND APPLICATION FOR

DETERMINATION OF MERCURY IN PHARMACEUTICAL PRODUCTS BY SEQUENTIAL INJECTION ANALYSIS

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PACCON

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Mercury is the one of toxic metal that presents intentionally or accidentally in pharmaceutical products, especially whitening products. It may exert harmful side effects on skin and internal organs. Therefore, many countries, including Thailand, have prohibited the use of mercury in these skin conditions. This work reports the analysis of mercury(III) using a spectrofluorometric method combining with a sequential injection analysis (SIA) system and measure the fluorescence intensity of carbondots (CDs) which was quenched proportionally after adding mercury(III) ion. The CDs was environmentally friendly synthesized by a microwave-assisted approach that provide intensive, efficient energy, and shorten reaction time. The as-prepared CDs stock solution was diluted 10 times and used as a reagent. The properties of CDs were entirely characterized by TEM, XPS, XRD, FTIR, and UV-Vis spectrometry. Excitation and emission wavelength at 360 nm and 452 nm was used to construct a calibration curve. Physical parameters affected to the SIA performance were optimized.

In addition, effect of pH and other ions were investigated. At the optimum condition, our method showed a linear range between 0.5 to 600 ppm with R² of 0.99. Limit of detection was 0.4 ppm, which was enough for the proposed application. Relative standard deviation was 1.53% (n=12) with high sample throughout of 20 sample/h. Accuracy of our method was validated by comparison with ICP-MS. Recovery study showed acceptable result without matrix effect. Finally, **this work presented for the first time that using CDs as a specific reagent for determination of mercury(II) in pharmaceutical products with the SIA system to achieve sensitive and rapid analysis.**

Introduction

Newadays, there has been increasing concern about the safety of pharmaceutical products used in everyday life. Mercury is a toxic metal that can be presented in these products. Thailand have prohibited the use of mercury hin these products and the level of mercury should not over than 1 ppm. Therefore, increasing public awareness about mercury contamination in pharmaceutical products is necessary. ICP-MS has become the most powerful technique for mercury shiphly skilled operators. Many fluorescent probes, including organic molecules, have been developed for fluorescent mercury detection in various samples based on ionophore/fluorophore reagent has been reported but these reagents are difficult synthesis, hard to predict amount of product and sometimes chemical toxicity. CDs has been replaced to overcome these problems with low toxicity, simple synthetic controlled and rapid analysis. It is respected to be an alternative method for the analysis of mercury(III) pharmaceutical products and other sample papilations.

Experimental






6.2 Output: publication

This work was published in ACS omega journal (Q1, IF 4.1) in title "Sequential Injection Analysis for Rapid Determination of Mercury in Skincare Products Based on Fluorescence Quenching of Eco-Friendly Synthesized Carbon Dots"





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Article

Sequential Injection Analysis for Rapid Determination of Mercury in Skincare Products Based on Fluorescence Quenching of Eco-Friendly Synthesized Carbon Dots

Kanokwan Sakunrungrit, Cheewita Suwanchawalit, Kanokwan Charoenkitamorn, Apisake Hongwitayakorn, Kamil Strzelak, and Sumonmarn Chaneam*



to infrared spectroscopy, and UV-vis spectrometry. We presented for the first time the use of CDs as a specific reagent for the determination of mercury in skincare products with the SIA system to achieve rapid analysis and full automatic control. The as-prepared CD stock solution was diluted 10 times and used as a reagent in the SIA system. Excitation and emission wavelengths at 360 and 452 nm, respectively, were used to construct a calibration curve. Physical parameters affecting the SIA performance were optimized. In addition, the effect of pH and other ions was investigated. Under the optimum conditions, our method showed a linear range from 0.3 to 600 mg L⁻¹ with an R² of 0.99. The limit of detection was 0.1 mg L⁻¹. Relative standard deviation was 1.53% (n = 12) with a high sample throughput of 20 samples per hour. Finally, the accuracy of our method was validated by comparison using inductively coupled plasma mass spectrometry. Acceptable recoveries were also presented without a significant matrix effect. This method was also the first time that uses the untreated CDs for the determination of mercury(II) in skincare products. Therefore, this method could be an alternative for mercuric toxic control in other sample applications.

1. INTRODUCTION

At present, there has been increasing concern about the safety of cosmetic and pharmaceutical products used in everyday life. Mercury is a toxic metal that presents intentionally or accidentally in some treatments of skin conditions, particularly whitening products. Mercury can be presented in these product, although it is not listed on the label or on the product information. However, it may accumulate in the skin and exert harmful side effects on the skin and internal organs when used in large quantities for a long period of time. For example, in the case of a woman who uses mercury-containing cream, mercury levels are high in the hair, blood, and urine. The long-term use of mercury-containing lighteners often produces a gray skin color.^{1–3} Therefore, many countries, including Thailand, have prohibited the use of mercury in these products not higher than 1 mg L^{-1,4}. In Thailand, face whitening cream holds a 60% share of the national market for facial lotion, with approximately 2100

million Baht (\$70 million).⁵ Therefore, increasing public awareness about mercury contamination in skincare products is necessary. Traditional techniques have been utilized for detecting

mercury ions (Hg^{2+}) in skincare and cosmetic products such as itiration,⁶ neutron activation analysis,⁷ and cold vapor atomic absorption spectrometry.⁸ Inductively coupled plasma mass spectrometry (ICP-MS) has become a powerful analytical technique for Hg^{2+} analysis.^{9,10} However, the instrument is



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© 2023 The Authors. Published by American Chemical Society 7615 expensive, and it requires highly skilled operators. An alternative for optical sensing systems for the detection of Hg²⁺ can also be based on the fluorescence assay because of its high sensitivity and fast analysis. Many fluorescent probes, including organic molecules, have been developed for fluorescent Hg²⁺ detection in various samples based on the ionophore/fluorophore reagent.^{11–14} However, some reagents have difficult and multistep synthesis, a considerable amount of products, and chemical toxicity. In addition, most reagents are insoluble in an aqueous medium, which is an unfavorable condition of the sample preparation medium and of the flow-based system including the sequential injection analysis system (SIA). There are previous works reported using the SIA for determination of Hg²⁺, for example, SIA with cold vapor atomic absorption spectrometry,¹⁵ SIA with nodic stripping voltammetry,¹⁶ and SIA with spectrophotometry.¹⁷

Nanoparticles have been used to address the abovementioned problems. Recent advances in nanotechnology have provided new methodologies for Hg²⁺ sensing contaminants.^{18,19} For example, colorimetric methods based on surface plasmon resonance of gold nanoparticles have been used for testing Hg^{2+,20} However, these gold nanoparticles are unstable, and they require time-consuming modification processes. Among these nanoparticles, carbon-based nanomaterials such as carbon dots (CDs) are increasingly used in various fields, including food, agricultural, industrial, health, and medical purposes, because of their unique physical and chemical properties. CDs have easy synthesis, biocompatibility, and low toxicity.²¹ Elemental analysis showed that CDs are composed of C, H, O, and N, depending on the carbon precursors. In general, CDs should be further purified by using centrifugation, dialysis, electrophoresis, or another separation technique to control the size and improve the photoluminescence properties. Some studies use CDs as a specific sensor for heavy metals.^{22–27} Most of the CD probes for Hg²⁺ were applied to analyze Hg²⁺ in water samples^{28–32} and breast milk.³³ In addition, CDs were investigated as the Hg²⁺ sensor for bioimaging.^{34,55} As described variables.

As described previously, CDs have been applied for Hg^{2+} analysis. However, CDs have never been applied for the assessment of Hg^{2+} in skincare products. Herein, we presented an easy preparation of CDs through a one-step and short-time method under a microwave-assisted approach by using common chemical reagents such as citric acid and urea as initial substances. The resultant CDs exhibited strong blue fluorescence emission in aqueous solution. After adding Hg^{2+} to the untreated CD solution, precipitation and aggregation of Hg-CDs occurred. Simultaneously, fluorescence emission of the solution turned off. Based on this phenomenon, a fluorometric detection was explored and used for quantitative analysis of mercurv.

In this work, the feasibility of CDs for Hg^{2+} analysis in a real sample was also demonstrated by employing the SIA system for microliter handling to reduce the sample and reagent as well as achieve the automatic operation. The developed procedure was applied to monitor the Hg^{2+} content in skincare products, particularly whitening cream.

2. EXPERIMENTAL SECTION

2.1. Materials and Instruments. All the experiments were performed in aqueous solution. Citric acid anhydrous 99.5% (Loba Chemie Pvt., Ltd., India) and urea 99.5% (Loba Chemie Pvt., Ltd., India) were used for CD synthesis. The standard solution of 1000 mg/L Hg²⁺ was prepared by dissolving

mercury(II) acetate (Sigma-Aldrich, USA) in deionized water and used as a stock solution. The working standard solution of 0.3-600 mg L⁻¹ Hg²⁺ was prepared by diluting the stock solution. Acetate buffer (0.10 M) at pH 6 and 7 was prepared from acetic acid (Carlo Erba, Italy) and sodium acetate (Sigma-Aldrich, USA). Phosphate buffer (0.1 M) at pH 6 was prepared from sodium phosphate (Sigma-Aldrich, USA). All of the solutions were prepared in deionized water.

In this work, we aimed to quantitatively analyze Hg^{2+} in skincare products. Different products for skin conditions, particularly whitening cream, were purchased from the online market, local cosmetic shops, and supermarkets in Nakhon Pathom, Thailand. For analysis, the exact weight of 0.10 g of the sample was dissolved in 0.50 mL of 5% (v/v) HNO₃ (Carlo Erba, Italy), and the volume was made to 25 mL in a volumetric flask by 0.1 M acetated buffer at pH 7.0, which was then injected to the SIA system. All samples were analyzed using the proposed flow system and the ICP-MS reference method. **2.2. Microwave-Assisted Synthesis of CDs.** The CDs

2.2. Microwave-Assisted Synthesis of CDs. The CDs were synthesized by a microwave-assisted method of the previously reported procedure with a slight modification.^{36,37} The mixed solution composed of 1.00 g of citric acid and 1.00 g of urea to 10.00 mL of deionized water was irradiated at 750 W for 5 min in a microwave oven (Samsung model MW71B) to give the CD suspension. Finally, the as-synthesized CDs were collected and stored at 4 °C for further characterization and application of Hg²⁺ detection.

Fluorescence quantum yield (QY) was determined by a comparative method.^{38–40} Quinine sulfate in 0.1 M H₂SO₄ was used as a standard solution to calculate the QY of synthesized CD samples, which were dissolved in deionized water. All the absorbance values of the solutions at the excitation wavelength were measured with a UV–vis spectrophotometer. Photoluminescence (PL) emission spectra of all the sample solutions were recorded by a PerkinElmer LS-S0B luminescence spectrometer at an excitation wavelength of 360 nm. The fluorescence quantum yield of the as-prepared CDs was calculated by comparing the UV–vis absorbance values and the integrated fluorescence intensities ($\lambda_{ex} = 360$ nm) of the CDs with those of quinine sulfate solution. The absorbance values of all solutions were maintained under 0.05 to minimize selfabsorption. The fluorescence quantum yield of obtained CDs

$$\varphi_u = \varphi_s \frac{F_u A_s \eta_u^2}{F_s A_u \eta_s^2}$$

7616

where φ is the quantum yield, A stands for the optical density, F represents the integrated emission intensity, and η is the refractive index of the solvent. "s" and "u" correspond to the standard and the sample, respectively.

2.3. Microwave Digestion and ICP-MS for Method Validation. For sample preparation, microwave digestion was used. The exact weight of 0.20 g of each sample was transferred into a microwave vessel. Then, 9.00 mL of nitric acid (conc. 65%, w/w) and hydrogen peroxide (conc. 30% w/w) was added into the microwave vessel as digestion reagents. Finally, under microwave digestion around 50 min, the sample solution was transferred into a volumetric flask, and the volume was made up to 100 mL with deionized water. Afterward, the prepared sample solutions were analyzed by ICP-MS. ICP-MS (7900 ICP-MS, Agilent, USA), with a detection limit of mercury of 0.001 mg



Figure 1. Schematic diagram of the SIA system for the determination of mercury

 $\boldsymbol{L}^{-1},$ was used as the standard method to validate mercury analysis.

2.4. Characterizations. The properties of the as-prepared CDs before and after reacting with Hg^{2+} were characterized extensively. The structures and morphologies were examined using X-ray diffractometry (XRD; Aris, PANalytical, UK), X-ray photoelectron spectroscopy (XPS) (Kratos Axis Ultra spectrometer, Manchester, UK, with a monochromic Al K α source at 1486.7 eV), and transmission electron microscopy (TEM) (FE-TEM/STEM-EDS, Thermo Scientific Talos F200X STEM, USA). Fourier-transform infrared spectra of standard mercury-(II) acetate, dried CDs, and dried Hg-CDs were recorded on Frontier, PerkinElmer, USA. UV-wisible absorption spectra were recorded using a spectrofluorometer (LS 55, PerkinElmer, USA).

2.5. Sequential Injection Procedure. The SIA with a syringe pump (Cavro XLP 6000, Switzerland) and a selection valve (Cavro Smart Valve, Switzerland) was operated (Figure 1). A 5 mL zero-dead-volume syringe was fitted with a holding coil. The programmable pump and valve were automatically controlled, via an RS-232 communication port, using the program developed in C# language running under an MS-Windows environment. The graphical user interface of the program practically guided users to input parameters and steps of the procedure as necessary. The amount of Hg^{2+} in skincare products was determined using an SIA coupled spectrofluorometer. As shown in Table 1, the common sequential injection

Table 1. SIA Procedure Operated in This Work

step	flow rate (mL min ⁻¹)	volume (µL)	flow direction	event
1	10	3000	reverse	carrier aspirated
2	10	100	reverse	standard/sample zone segment 1 aspirated
3	10	300	reverse	reagent zone aspirated
4	10	100	reverse	standard/sample zone segment 2 aspirated
5	2.5	3500	forward	zones sent to the spectrofluorometer

procedure has five steps for one cycle. First, a 3000 μL carrier was aspirated into the system at a flow rate of 10 mL min⁻¹. Next, two 100 μL segments of standard or sample (port 2) partition with a 300 μL segment of the diluted CD solution (port 3) were sequentially aspirated into a holding coil, namely, sandwich pattern, at a flow rate of 10 mL min⁻¹. Then, zone stacking was sent to a reaction coil (PTFE, 0.75 mm, 100 cm) and continuously propelled to the detection cell through port 4 at a flow rate of 2.5 mL min⁻¹ with no need of any cleaning step. The fluorescence intensity was recorded at an excitation wavelength and emission wavelength of 360 and 452 nm, respectively. A decreased signal (compared with the blank sample) was observed because the fluorescence of the CDs was quenched by Hg²⁺ in the sample.

3. RESULTS AND DISCUSSION

3.1. Concentration and Size of CDs. The CDs were synthesized by a microwave-assisted method as described above. A hundred microliters of the as-prepared CD solution was pipetted onto a glass slide and was evaporated at 80 $^\circ\mathrm{C}$ for 24 h. Finally, the concentration of the synthesized CDs was found to be 2.7 mg mL⁻¹. The fluorescence quantum yield of the CDs was calculated to be about 0.16%. This result might be due to the effect of low energy transfer of large untreated CDs. However, this QY value is sufficient for our application. To use the CDs as a reagent in the SIA system, the optimal concentration of the CD solution was investigated by dilution to 0.54, 0.27, and 0.14 mg mL^{-1} and the concentration of 0.27 mg L^{-1} showed the best sensitivity. Therefore, the as-prepared stock CD solution was diluted 10 times in deionized water. The clear diluted CD solution was used as a reagent for Hg²⁺ analysis with the SIA. The stability of the CDs was also investigated by measuring the fluorescence intensity and sensitivity of the flow system for Hg²⁺ determination. The results revealed that the sensitivity of our system was stable up to 3 months after preparation. Precision of synthesis was considered by measuring the emission intensity at 452 nm of the 10 times dilution of the as-prepared CDs obtained from each batch. Therefore, inter-batch precision of the synthesis of CDs was reported as 2.9%RSD (n = 3).



Figure 2. Typical TEM image of as-prepared CDs (A) and CDs' size distribution (B). XRD pattern of the as-prepared CDs (C). FT-IR spectra of the synthesized CDs and Hg-CDs (D). The UV-vis spectrum of the CD solution shows absorption at approximately 220–340 nm (E). Photoluminescence emission spectra of the CDs in aqueous solutions at different excitation wavelengths (300–400 nm) (F).

3.2. Characterization of CDs. In this paper, the CDs were synthesized using a microwave-assisted method. TEM was used to characterize the morphology of the untreated CDs. The TEM image (Figure 2A) shows spherical nanoparticles with consistent dispersion. In this work, about 71% of the size distribution is in the range of 10–20 nm (Figure 2B). After analyzing random particles, the CD mean size was 14.7 ± 4.8 nm. A small number of particles are relatively of bigger size because of the agglomeration of smaller particles. Figure 2C shows the XRD pattern shows that the CDs have a broad diffraction peak at 27.2°, which indexes to the (002) plane of graphitic carbon. ^{41,42} This peak reveals the predominately amorphous structure of the as-prepared CDs.

The surface functional groups of CDs were characterized by FT-IR (Figure 2D). A broad peak of approximately 3420 cm⁻¹ was indicative of OH stretching. Absorption bands at 3177 cm⁻¹ were attributed to NH₂. These functional groups typically existed on the surface of CDs.³⁸ The characteristic peaks of the C=O stretching vibration, which are a typical observation for CDs, are shown at 1701 and 1661 cm⁻¹. The 1576 and 1350

 $\rm cm^{-1}$ peaks were attributed to the stretching vibrations of C==C and C–N, respectively. 43,44 The FT-IR spectrum of dried Hg-CDs was also evaluated. Two peaks at approximately 400-600 cm⁻¹ were found dominant. Based on our reviews in previous works, the characteristic peaks at 576 and 468 cm⁻¹ were defined as Hg-O in vibrational mode, which confirms the formation of Hg-O on the surface of Hg-CDs.⁴⁵ Notably, the peaks of C=O and broad peaks of -OH and -NH2 were shifted, and their intensities were reduced. The UV-vis spectrum of the CD solution (Figure 2E) shows main absorption bands at approximately 220, 260, and 340 nm, which correspond to the carbon–carbon double bond's $\pi \to \pi^*$ and aromatic ring's $\pi \to$ π^* transitions. The absorption peak at 340 nm in the UV-vis absorption spectra of the synthesized CDs confirmed that the presence of the C==C functional group of the graphitic structure occurs during the carbonization process.^{46,47} As shown in Figure 2F, when the CDs were excited at 360 nm, strong fluorescence emission at 452 nm was observed. The maximum fluorescence peak shifted from 420 to 530 nm with a change of excitation wavelength from 300 to 400 nm, respectively.



Figure 3. XPS spectra of the CD (A) and Hg-CD products (B) obtained. $\label{eq:cd} \textbf{7619}$

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Furthermore, elemental compositions of CDs and Hg-CDs were also investigated by the XPS technique. presents the high-resolution XPS spectra of C (1s), N (1s), O (1s), and Hg (4f) of CDs and Hg-CDs. The XPS survey scan spectrum of the CDs (Figure 3A) revealed three apparent binding peaks corresponding to the O (1s), N (1s), and C (1s). The deconvolution spectrum of C (1s) showed four peaks at 284.64, 285.59, 287.05, and 288.44 eV, which can be attributed to C=C (sp²), C-N, C-OH/C-O-C, and C=O groups, respectively.⁴⁹ The high-resolution N (1s) spectrum (Figure 3A) was deconvoluted into two peaks at 399.07 and 400.22 eV, corresponding to $C-NH_2$ and O=N-C functional groups, respectively. The O (1s) spectrum (Figure 3A) was deconvoluted to three peaks at 530.84, 531.91, and 533.14 eV, indicating the presence of -C-O/-N-O, -C=O, and C-O/-C functional groups, respectively.^{50,51} The XPS results confirmed that there are many functional groups (-NH2, COOH, and –OH) on the surface of CDs corresponding with FT-IR results. The XPS spectra of the Hg-CDs (Figure 3B) are composed of O, N, C, and Hg elements. The C (1s) spectrum could be deconvoluted into four peaks at 284.94, 286.03, 286.96, and 288.52 eV, corresponding to the C=C (sp²), C-N, O– C=O, and C=O groups, respectively.⁴⁹ The N (1s) spectrum reveals the presence of the amine group $(C-NH_2 (398.56 \text{ eV}))$ and O=N-C (399.74 eV). The O (1s) spectrum was deconvoluted to four peaks at 530.09, 531.47, 532.28, and 533.47 eV, suggesting the presence of -C-O/-N-O, -C= O, C-OH, and C-O-C groups, respectively.^{48,50,51} For Hg, the (4f) spectrum found two peaks of 4f5/2 and 4f7/2 at 105.18 and 101.13 eV, respectively.⁵² The results showed that mercury was adsorbed on CDs via oxygen-containing functional groups and amine group in the adsorption of mercury ions.^{48,52} 3.3. Detection of Mercury lons Using the Batch

3.3. Detection of Mercury lons Using the Batch Method. Fluorescence quenching of CDs was achieved by hand mixing the aqueous solutions of CDs and Hg^{2^*} . At first, Figure 4 presents images of the untreated CDs and products



Figure 4. Photographs under visible (A; daylight lamp) and UV light (B; λ_{ex} = 365 nm). (The concentration of CDs is 0.27 mg mL⁻¹, and the concentration of Hg²⁺ is 60 mmol L⁻¹). All photos were taken by S.C.

after reacting with Hg²⁺ under visible (Figure 4A) and UV light (Figure 4B). The bright blue photoluminescence is strong and easily seen with the naked eyes. In addition, 100 μ L of the diluted CDs was added to 3.00 mL of deionized water in a quartz cuvette, and the fluorescence intensity of CDs was recorded as blank. Then, the standard solution of 0–100 μ L of 1000 mg L⁻¹ Hg²⁺ was added into 10 μ L of solution increment each time. Afterward, the solution was mixed by shaking the cuvette. After Hg²⁺ was introduced into the CD solution, Hg-CD aggregation was induced; thus, fluorescence intensity of the CDs disappears soon. The aggregation of CDs is enforced upon the addition of

the mercury ion. Consequently, the color of solution turns from pale yellow to colorless. However, UV-visible absorption of CDs and CDs after adding Hg²⁺ solution is less sensitive, and it could not be applied to real samples. Therefore, photoluminescence was used by measuring the maximum emission peak at 452 nm with an excitation at 365 nm. As shown in Figure SA,B, the fluorescence intensity decreased gradually with the increase in Hg²⁺ concentration. The formation of nonluminescent Hg-CD aggregation might lead to quenching of fluorescence intensity. A linear calibration curve (Figure 5C) was obtained, and it shows that the untreated CDs could be utilized for quantitative analysis of Hg²⁺. Based on the above results, high selectivity toward Hg²⁺ in aqueous solution could be probably a coordinative interaction with Hg²⁺ and the carboxyl and hydroxyl groups on the surface of CDs. The photoluminescence intensity decreases with the increasing CDs was caused by Hg²⁺ chelation between surface functional groups of CDs and Hg²⁺ via charge transfer, leading to the fluorescence quenching of the CDs.⁵³⁻⁵⁶

A dependence of the CD fluorescence intensity on the pH value was reported. Similar to previous works,²¹ we found that the intensity decreased when the pH value of the CD solution was lower than 5. The fluorescence intensity of Hg-CDs is also pH-dependent (Figure SD). At the acidic medium, low quenching efficiency was observed, which results from the dissociation of the Hg-CD compound caused by the protonation of surface-binding carboxyls. With the increase in pH, the deprotonation of the carboxylic groups in the CDs occurs. This phenomenon may strengthen the covalent bond between Hg²⁺ and CDs, which leads to higher quenching efficiency and lower fluorescence intensity.³⁷ At the high basic medium, the precipitate of mercury hydroxide might occur and reduce the Hg-CD compound. From the results, pH 7.0 was used. Various types of medium solutions at pH 7 were further studied, which are DI water, acetate buffer, and phosphate buffer, and the results show that acetate buffer at pH 7 gives the best sensitivity.

3.4. Optimization of Physical Parameters Affecting the SIA Performance. The experiment is shown in Figure 1. The working standard solution of $0.3-600~mg~L^{-1}~Hg^{2+}$ was used to optimize the physical parameters. First, the volumes of the sample and reagent were optimized to reduce their amount (Figure 6A,B). Notably, the solution volume needed for the proposed SIA method can be reduced to the microliter level. We found that $200 \,\mu$ L of the sample (divided in two aliquots of 100 μ L intercalated with the reagent aliquot) was sufficient to cover the analysis range with a satisfactory signal, and the CD reagent solution at 300 μL was selected for all further experiments. Next, the flow rate sent to the spectrofluorometer, which has a significant effect on the measured signal, was studied. In this experiment, the flow rate varied from 2.5, 5, 10, and 15 mL min⁻¹. As shown in Figure 6C, the sensitivity decreased when the flow rate was increased. In accordance with the sensitivity, we selected 2.5 mL min⁻¹ as the optimal flow rate. In addition, we observed that even if a flow rate higher than 10 mL min⁻¹ was used, sample throughput was not significantly improved, but a large noise was observed. At a 2.5 mL min⁻¹ flow rate, we obtained a satisfactorily high throughput of 20 sample h⁻¹. **3.5. Effect of Other Metal Ions.** Figure 7 shows the results

3.5. Effect of Other Metal Ions. Figure 7 shows the results of the effect of coexisting metal ions. First, batch experiments were performed by evaluating the fluorescence intensity under UV light. A hundred microliters of diluted CDs was added to a medium of 3.00 mL of DI water in a vial, and then, 80 μ L of 100

7620

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Figure 5. Corresponding fluorescence images under a 365 nm UV lamp (A) taken by S.C. and fluorescence emission spectra of a mixture of CDs with the addition of Hg^{2+} (B). Calibration curve plot of fluorescence intensity at 452 nm at various concentrations of Hg^{2+} (C). Effect of pH on the fluorescence intensity (D).



Figure 6. Sensitivity of calibration curves obtained from physical parameter studies: sample volume (A), reagent volume (B), and flow rate to detector (C). The optimized conditions are as follows: a flow rate of 2.5 mL min⁻¹, volumes of the sample and reagent of 0.2 and 0.3 mL, respectively, and no waiting time.

mg L^{-1} metal ion solution was added (Figure 7A). The fluorescence intensity was recorded with an emission wavelength of 452 nm and excitation wavelength of 360 nm (Figure 7B). The effect of metal ions on Hg²⁺ detection was also investigated by injecting 200 μ L of 100 mg L⁻¹ for each metal ion solution into the SIA system, and the signal profile and bar graph are shown in Figure 7C and Figure 7D, respectively, which were consistent with the data obtained from the batch experiment (Figure 7A,B). Notably, interferences were not observed from Cd^{2+} , Ba^{2+} , Ni^{2+} , Ca^{2+} , Na^+ , K^+ , and Zn^{2+} . Pb^{2+} and Mn²⁺ had a slight effect on the fluorescence intensity, which could be negligible. This result may be due to the stability constants between the Hg^{2+} and carboxylic group, which are higher than other metal ions leading to the formation of a Hg–O non-fluorescent metal adduct.⁵² In the case of Fe²⁺ and Cu²⁺ less fluorescence intensity might result from metal hydroxide precipitation. Quenching of CDs by Fe^{2+} and Cu^{2+} was also found in previous works.³³ In addition, 2 and 20 mg $L^{-1}Fe^{2+}$ and Cu2+ were tested by injecting to the SIA system. The results showed that our method can tolerate the presence of Fe^{2+} and Cu²⁺ at the tested levels. However, these ions are rarely found in the tested skincare products. 3.6. Analytical Features. Figure 8A illustrates the signal

3.6. Analytical Features. Figure 8A illustrates the signal profile obtained from the SIA system with various concen-

trations of Hg²⁺ and calibration curve obtained from the signal profile for the determination of Hg²⁺ in samples (Figure 8B). The horizontal axis is the concentration of Hg^{2+} in mg L⁻¹, and the vertical axis is the difference between fluorescence intensity of blank (I_0) and fluorescence intensity of the sample (I_s). The linear equation of 0.3–10 mg L⁻¹ is $y = (0.846 \pm 0.040)x + (4.243 \pm 0.192)$ with $R^2 = 0.991$ and of 10–600 mg L⁻¹ is y = $(0.129 \pm 0.006)x + (12.123 \pm 2.119)$ with $R^2 = 0.991$. The results showed that good precision with standard deviation and relative standard deviation for Hg^{2+} are 2.30 and 1.53%, respectively (n = 12). This method has short-time analysis with a sample throughput of 20 samples per hour. The limit of detection, that is, the ratio of 3 times the standard deviation of the background and the slope of the linear function (3 s/S), was calculated to be as low as 0.1 mg L^{-1} , which is lower than the permitted limit of mercury in skincare products in Thailand.⁴ In addition, the U.S. FDA regulations also say about prohibited and restricted ingredients in cosmetics, which are limited to 65 mg Hg L^{-1} for eye area products and 1 mg Hg L^{-1} for all other cosmetics. Its presence is unavoidable under conditions of good manufacturing practice (21 CFR 700.13).⁵⁷ It should be noted that the analytical features of our proposed method are sufficient for determination of mercury in skincare products. Table 2 shows the figures of merit for some of the previously reported

7621

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Figure 7. Photograph of fluorescence change under UV light (A) taken by S.C. and emission spectra (B) of diluted CDs in acetate buffer pH 7.0 solution upon the addition of various metal ions, including Hg²⁺, Pb²⁺, Cd²⁺, Fe²⁺, Ba²⁺, Cu²⁺, Mn²⁺, Ni²⁺, Ca²⁺, Na⁺, K⁺, and Zn²⁺. SIA experiments with the same set of foreign metal ions used acetate buffer pH 7.0 solution as the carrier (C, D).

methods and our method. This method has easy synthesis, and it uses untreated CDs without the need of any modifications. In addition, the measuring procedure is controlled automatically by a computer.

3.7. Sample Analysis and Method Validation. The applicability of the proposed method was evaluated by analyzing skincare products (sampled from Nakhon Pathom, Thailand) as real samples. First, the original samples were analyzed using the proposed SIA method and the reference ICP-MS. Notably, no Hg^{2+} was observed in all samples. Although Hg^{2+} was not found in the tested skincare samples, the result agreed well with that obtained from ICP-MS (with a detection limit of Hg^{2+} as low as 0.001 mg L⁻¹). The matrix effect of skincare was investigated by using spiked samples of 1 mg L⁻¹ Hg²⁺. For SIA, the sample solutions were directly injected into the system. For ICP-MS, a dilution factor of 100 was applied and then calculated backwards. Recoveries of each method are calculated and reported in Table 3. By comparison of %recoveries obtained from the SIA and ICP-MS, although %relative errors of some samples were carried out at $\pm5\%_{5}^{58}$ their %recoveries are acceptable according to the AOAC method performance requirements for heavy metal analysis, which are in the range of 80–115.⁵⁹ The accuracy of our method was further evaluated by triplicate measurements of reference solution Hg^{2+} (Agilent part number 8500-6940-HG), certified as 1.0 mg L^{-1.60} The analysis of this sample using the proposed system showed that the fluorescence intensity measurement Hg^{2+} was 1.01 \pm 0.02 mg L⁻¹. This result indicates the potential application of this procedure in monitoring hazardous Hg^{2+} .

4. CONCLUSIONS

Photoluminescent CDs have shown great application in potential health and medical fields. Here, we have utilized the microwave-assisted synthesis of untreated CDs as a specific reagent in the SIA system for the detection of heavy metal ions, which is mercury. In this work, although our CDs have a size of 14.7 \pm 4.8 nm in average, the CDs exhibited good optical properties investigated corresponding to the "dots".⁶¹ The CDs showed potential as mercury ion sensors with a detection limit of 0.1 mg L⁻¹. There are several advantages, such as a wider linear range and easy synthesis without the need for later purification and modification steps. No significant difference was observed between the results from our method and the results from ICP-



Figure 8. Signal profile (A) and calibration curve (B) obtained from the proposed SIA operated under the optimum conditions. Error bars are derived from three injections.

7622

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able 2. Figure	s of Merit for Some of t	he Previous Repo	rts Utilizing CDs a	s a Reagent	for Mercury A	nalysis	
Sample	CD precursor	Synthesis procedure	Linear range	Precision	LOD	Automatics	Reference
Lake water	Flour	Microwave-assisted	0.0005-0.01 µmol L ⁻¹	Not reported	0.5 nmol L ⁻¹	×	37
Tap water	Urea and ethylenediamine tetraacetic acid (EDTA)	One-step pyrolysis	0.001−8 µmol L ⁻¹	Not reported	6.2 nmol L ⁻¹	×	51
Tap water	Citric acid and triethylamine	Hydrothermal	0.05-7 μmol L ⁻¹	Not reported	2.8 nmol L ⁻¹	x	52
Breast milk	Citric acid and melamine	Solid thermal method	2-14 µmol L ⁻¹	%RSD < 6	0.44 µmol L ^{−1}	×	33
Tap water and packed water	Citrus lemon juice and ethylenediamine	Hydrothermal	0.001–1 µmol L ⁻¹	%RSD 1.32	5.3 nmol L ⁻¹	×	34
Tap water	Citric acid and 2,2-dimethyl- 1,3-propanediamine	Microwave-assisted pyrolysis	$0-4.2 \ \mu mol \ L^{-1}$	%RSD < 2	7.63 nmol L ⁻¹	×	28
Tap water and lake water	Eggshell membrane	Hydrothermal	10–100 µmol L ⁻¹	Not reported	2.6 µmol L ⁻¹	×	29
skincare products	Acetic and urea	Microwave-assisted (untreated)	1.5–2991 μmol L ⁻¹ (0.3–600 mg L ⁻¹)	%RSD 1.53	0.5 μmol L ⁻¹ (0.1 mg L ⁻¹)	✓ 20 sample h ⁻¹	This work

Table 3. Analysis Results of the Detection of Hg²⁺ in Real Samples from Triplicate Analysis Comparison with ICP-MS and Recovery Results of the Actual Samples (ND = Not Detectable)

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	standard method (ICP-MS)	proposed method				
sample"	original	%recovery ^{b,c}	original	%recovery ^{b,c}	%relative error ^d	
1	ND	101.10	ND	87.1 ± 2.4	-13.8	
2	ND	100.83	ND	82.4 ± 3.9	-18.3	
3	ND	90.77	ND	86.6 ± 1.0	-4.6	
4	ND	98.66	ND	81.8 ± 6.6	-17.1	
5	ND	109.56	ND	114.0 ± 5.7	4.05	
6	ND	105.42	ND	104.2 ± 3.8	-1.16	
7	ND	93.94	ND	85.2 ± 2.7	-9.30	
8	ND	100.60	ND	88.7 ± 2.9	-11.8	
9	ND	105.94	ND	92.6 ± 3.4	-12.6	

^aSample nos. 1–5 were the whitening face serum, no. 6 was the soothing gel, and nos. 7–9 were serum lotion. ^b/recovery = [(concentration of spiked standard mercury solution] × 100. ^cThe concentration of spiked standard mercury solution] × 100. ^cThe concentration of spiked standard mercury solution for ICP-MS and the proposed method is 1 mg L⁻¹. ^d/relative error = [(%recovery_{proposed method} – % recovery_{std method}] × 100.

MS with an acceptable percentage recovery of 81.8–114. This method provides less recovery; however, the feature of cost-effectiveness and convenience is better compared to the standard ICP-MS. The SIA application based on CDs was developed for the first time, providing a simple, automatic, rapid, and low-cost analysis platform for the detection of mercury ions in skincare products and heavy metal ion contamination. Our method is environmentally friendly because the detection does not rely on any toxic chemical reaction. Therefore, this system has received considerable attention from scientists working with quality control or working for agencies of safety and inspection service. Furthermore, the SIA system could be further developed as a portable device for on-site analysis.

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7623

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69

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PUBLICATION	Sukaram T., Sakunrungrit K., Juanjankarn J., Siriboon J., Sirisakwisut P., Yensamran Y., and Chaneam S.* Application of Natural Reagent from Orchid Flower as Indicator for Volumetric Acid-base Titration. Thai Science and Technology Journal. (2020), 1545-1557.
AWARD RECEIVED	Sakunrungrit K., Suwanchawalit C., Charoenkitamorn K., Hongwitayakorn A., Strzelak K., and Chaneam S.* Sequential Injection Analysis for Rapid Determination of Mercury in Skincare Products Based on Fluorescence Quenching of Eco-Friendly Synthesized Carbon Dots. ACS Omega. (2023), 8, 8, 7615–7625. Best poster presentation award from the 4th Materials Research Society of Thailand International Conference (MRS-Thailand 2023), Ubon Ratchathani, Thailand, "Fluorometric Determination of Preservatives in Skincare Products using Layered Double Hydroxides as Peroxidase Enzyme Mimicking", February 28 – March 4, 2023.

Silver prize award in Young Rising Stars of Science 2021 from the 47th International Congress on Science, Technology, Technology-Based Innovation (STT 47th), Nakhon Pathom, Thailand, "Rapid and sensitive method for determination of mercury in pharmaceutical products based on green synthesis of carbon nanodots" October 5 – 7, 2021.

